

**STATE OF COLORADO
PORTABLE ANALYZER MONITORING PROTOCOL**



**Colorado Department
of Public Health
and Environment**

**Determination of Nitrogen Oxides, Carbon Monoxide and Oxygen Emissions
from Natural Gas-Fired Reciprocating Engines, Combustion Turbines,
Boilers, and Process Heaters Using Portable Analyzers**

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1. APPLICABILITY AND PRINCIPLE

1.1 Background. This protocol is based on the Gas Research Institute Method GRI-96/0008, EMC Conditional Test Method (CTM-030). The original version of this method can be found on the EPA Website at: <http://www.epa.gov/ttn/emc/ctm.html>. The State of Colorado adopted this method into the State of Colorado Portable Analyzer Monitoring Protocol to ensure quality data is captured while performing periodic monitoring.

1.2 Applicability. This method is applicable for the determination of nitrogen oxides (NO and NO₂), carbon monoxide (CO), and oxygen (O₂) concentrations of controlled and uncontrolled emissions from natural gas-fired reciprocating engines, combustion turbines, boilers, and process heaters using portable analyzers with electrochemical cells. The use of reference method equivalent analyzers is acceptable provided the appropriate reference method procedures in 40 CFR 60, Appendix A are used. Due to the inherent cross sensitivities of the electrochemical cells, this method is not applicable to other pollutants.

1.3 Principle. A gas sample is continuously extracted from a stack and conveyed to a portable analyzer for determination of NO, NO₂, CO, and O₂ gas concentrations using electrochemical cells. Analyzer design specifications, performance specifications, and test procedures are provided to ensure reliable data. Additions to or modifications of vendor-supplied analyzers (e.g. heated sample line, flow meters, etc.) may be required to meet the design specifications of this test method.

2. RANGE AND SENSITIVITY

2.1 Analytical Range. The analytical range for each gas component is determined by the electrochemical cell design. A portion of the analytical range is selected to be the nominal range by choosing a span gas concentration near the flue gas concentrations or permitted emission level in accordance with Sections 2.1.1, 2.1.2 and 2.1.3.

2.1.1 CO and NO Span Gases. Choose a span gas concentration such that the average stack gas reading for each test is greater than 25 percent of the span gas concentration. Alternatively, choose the span gas such that it is not greater than twice the concentration equivalent to the emission standard. If concentration results exceed 125 percent of the span gas at any time during the test, then the test for that pollutant is invalid.

2.1.2 NO₂ Span Gas. Choose a span gas concentration such that the average stack gas reading for each test is greater than 25 percent of the span gas concentration. Alternatively, choose the span gas concentration such that it is not greater than the ppm concentration value of the NO span gas. The tester should be aware NO₂ cells are generally designed to measure much lower concentrations than NO cells and the span gas should be chosen accordingly. If concentration results exceed 125 percent of the span gas at any time during the test, then the test for that pollutant is invalid.

2.1.3 O₂ Span Gas. The O₂ span gas shall be dry ambient air at 20.9% O₂.

3. DEFINITIONS

3.1 Measurement System. The total equipment required for the determination of gas concentration. The measurement system consists of the following major subsystems:

3.1.1 Sample Interface. That portion of a system used for one or more of the following: sample acquisition, sample transport, sample conditioning, or protection of the electrochemical cells from particulate matter and condensed moisture.

3.1.2 External Interference Gas Scrubber. A tube filled with scrubbing agent used to remove interfering compounds upstream of some electrochemical cells.

3.1.3 Electrochemical (EC) Cell. That portion of the system that senses the gas to be measured and generates an output proportional to its concentration. Any cell that uses diffusion-limited

oxidation and reduction reactions to produce an electrical potential between a sensing electrode and a counter electrode.

3.1.4 Data Recorder. It is recommended that the analyzers be equipped with a strip chart recorder, computer, or digital recorder for recording measurement data. However, the operator may record the test results manually in accordance with the requirements of Section 7.5.

3.2 Nominal Range. The range of concentrations over which each cell is operated (25 to 125 percent of span gas value). Several nominal ranges may be used for any given cell as long as the linearity and stability check results remain within specification.

3.3 Span Gas. The high level concentration gas chosen for each nominal range.

3.4 Zero Calibration Error. The absolute value of the difference, expressed as a percent of the span gas, between the gas concentration exhibited by the gas analyzer when a zero level calibration gas is introduced to the analyzer and the known concentration of the zero level calibration gas.

3.5 Span Calibration Error. The absolute value of the difference, expressed as a percent of the span gas, between the gas concentration exhibited by the gas analyzer when a span gas is introduced to the analyzer and the known concentration of the span gas.

3.6 Response Time. The amount of time required for the measurement system to display 95 percent of a step change in the NO or CO gas concentration on the data recorder (90 percent of a step change for NO₂).

3.7 Interference Check. A method of quantifying analytical interferences from components in the stack gas other than the analyte.

3.8 Linearity Check. A method of demonstrating the ability of a gas analyzer to respond consistently over a range of gas concentrations.

3.9 Stability Check. A method of demonstrating an electrochemical cell operated over a given nominal range provides a stable response and is not significantly affected by prolonged exposure to the analyte.

3.10 Stability Time. As determined during the stability check; the elapsed time from the start of the gas injection until a stable reading has been achieved.

3.11 Initial NO Cell Temperature. The temperature of the NO cell during the pretest calibration error check. Since the NO cell can experience significant zero drift with cell temperature changes in some situations, the cell temperature must be monitored if the analyzer does not display negative concentration results. Alternatively, manufacturer's documentation may be submitted showing the analyzer incorporates a NO cell temperature control and temperature exceedance warning system.

3.12 Test. The collection of emissions data from a source for an equal amount of time at each sample point and for a minimum of 21 minutes total.

4. MEASUREMENT SYSTEM PERFORMANCE SPECIFICATIONS

4.1 Zero Calibration Error. Less than or equal to ± 3 percent of the span gas value for NO, NO₂, and CO channels and less than or equal to ± 0.3 percent O₂ for the O₂ channel.

4.2 Span Calibration Error. Less than or equal to ± 5 percent of the span gas value for NO, NO₂, and CO channels and less than or equal to ± 0.5 percent O₂ for the O₂ channel.

4.3 Interference Response. The CO and NO interference responses must be less than or equal to 5 percent as calculated in accordance with Section 7.7.

4.4 Linearity. For the zero, mid-level, and span gases, the absolute value of the difference, expressed as a percent of the span gas, between the gas value and the analyzer response shall not be greater than 2.5 percent for NO, CO and O₂ cells and not greater than 3.0 percent for NO₂ cells.

4.5 Stability Check Response. The analyzer responses to CO, NO, and NO₂ span gases shall not vary more than 3.0 percent of span gas value over a 30-minute period or more than 2.0 percent of the span gas value over a 15-minute period.

4.6 CO Measurement, Hydrogen (H₂) Compensation. It is recommended that CO measurements be performed using a hydrogen-compensated EC cell since CO-measuring EC cells can experience significant reaction to the presence of H₂ in the gas stream. Sampling systems equipped with a scrubbing agent prior to the CO cell to remove H₂ interferent gases may also be used.

5. APPARATUS AND REAGENTS

5.1 Measurement System. Use any measurement system that meets the performance and design specifications in Sections 4 and 5 of this method. The sampling system shall maintain the gas sample at a temperature above the dew point up to the moisture removal system. The sample conditioning system shall be designed so there are no entrained water droplets in the gas sample when it contacts the electrochemical cells. The essential components of the measurement system are described below:

5.1.1 Sample Probe. Glass, stainless steel, or other nonreactive material, of sufficient length to sample per the requirements of Section 7. If necessary to prevent condensation, the sampling probe shall be heated.

5.1.2 Heated Sample Line. Heated (sufficient to prevent condensation) nonreactive tubing such as teflon, stainless steel, glass, etc. to transport the sample gas to the moisture removal

system. (Includes any particulate filters prior to the moisture removal system.)

5.1.3 Sample Transport Lines. Nonreactive tubing such as teflon, stainless steel, glass, etc. to transport the sample from the moisture removal system to the sample pump, sample flow rate control, and electrochemical cells.

5.1.4 Calibration Assembly. A tee fitting to attach to the probe tip or where the probe attaches to the sample line for introducing calibration gases at ambient pressure during the calibration error checks. The vented end of the tee should have a flow indicator to ensure sufficient calibration gas flow. Alternatively, use any other method that introduces calibration gases at the probe at atmospheric pressure.

5.1.5 Moisture Removal System. A chilled condenser or similar device (e.g., permeation dryer) to remove condensate continuously from the sample gas while maintaining minimal contact between the condensate and the sample gas.

5.1.6 Particulate Filter. Filters at the probe or the inlet or outlet of the moisture removal system and inlet of the analyzer may be used to prevent accumulation of particulate material in the measurement system and extend the useful life of the components. All filters shall be fabricated of materials that are nonreactive to the gas being sampled.

5.1.7 Sample Pump. A leak-free pump to pull the sample gas through the system at a flow rate sufficient to minimize the response time of the measurement system. The pump may be constructed of any material that is nonreactive to the gas being sampled.

5.1.8 Sample Flow Rate Control. A sample flow rate control valve and rotameter, or equivalent, to maintain a constant sampling rate within 10 percent during sampling and calibration error checks. The components shall be fabricated of materials that are nonreactive to the gas being sampled.

5.1.9 Gas Analyzer. A device containing electrochemical cells to determine the NO, NO₂, CO, and O₂ concentrations in the sample gas stream and, if necessary, to correct for interference effects. The analyzer shall meet the applicable performance specifications of Section 4. A means of controlling the analyzer flow rate and a device for determining proper sample flow rate (e.g., precision rotameter, pressure gauge downstream of all flow controls, etc.) shall be provided at the analyzer. (Note: Housing the analyzer in a clean, thermally-stable, vibration-free environment will minimize drift in the analyzer calibration, but this is not a requirement of the method.)

5.1.10 Data Recorder. A strip chart recorder, computer, or digital recorder, for recording data. The data recorder resolution (i.e., readability) shall be at least 1 ppm for CO, NO, and NO₂; 0.1 percent O₂ for O₂; and one degree (C or F) for temperature.

5.1.11 External Interference Gas Scrubber. Used by some analyzers to remove interfering compounds upstream of a CO electrochemical cell. The scrubbing agent should be visible and should have a means of determining when the agent is exhausted (e.g., color indication).

5.1.12 NO Cell Temperature Indicator. A thermocouple, thermistor, or other device must be used to monitor the temperature of the NO electrochemical cell. The temperature may be monitored at the surface of the cell, within the cell or in the cell compartment. Alternatively, manufacturer's documentation may be submitted showing the analyzer incorporates a NO cell temperature control and temperature exceedance warning system.

5.1.13 Dilution Systems. The use of dilution systems will be allowed with prior approval of the Air Pollution Control Division.

5.2 Calibration Gases. The CO, NO, and NO₂ calibration gases for the gas analyzer shall be CO in nitrogen or CO in nitrogen and O₂, NO in nitrogen, and NO₂ in air or nitrogen. The mid-level O₂ gas shall be O₂ in nitrogen.

5.2.1 Span Gases. Used for calibration error, linearity, and interference checks of each nominal range of each cell. Select concentrations according to procedures in Section 2.1. Clean dry air may be used as the span gas for the O₂ cell as specified in Section 2.1.3.

5.2.2 Mid-Level Gases. Select concentrations that are 40-60 percent of the span gas concentrations.

5.2.3 Zero Gas. Concentration of less than 0.25 percent of the span gas for each component. Ambient air may be used in a well ventilated area for the CO, NO, and NO₂ zero gases.

6. MEASUREMENT SYSTEM PERFORMANCE CHECK PROCEDURES. Perform the following procedures before the measurement of emissions under Section 7.

6.1 Calibration Gas Concentration Certification. For the mid-level and span cylinder gases, use calibration gases certified according to EPA Protocol 1 procedures. Calibration gases must meet the criteria under 40 CFR 60, Appendix F, Section 5.1.2 (3). Expired Protocol 1 gases may be recertified using the applicable reference methods.

6.2 Linearity Check. Conduct the following procedure once for each nominal range to be used on each electrochemical cell (NO, NO₂, CO, and O₂). After a linearity check is completed, it remains valid for five consecutive calendar days. After the five calendar day period has elapsed, the linearity check must be performed again. Additionally, perform the linearity check again if the cell is replaced. (If the stack NO₂ concentration is less than 5% of the stack NO concentration as determined using the emission test procedures under Section 7, the NO₂ linearity check is not required. However, the NO₂ cell shall be calibrated in accordance with the manufacturer's instructions, the pretest calibration error check and post test calibration error check shall be conducted in accordance with Section 7, and the test results shall be added to the NO test values to obtain a total NO_x concentration.)

6.2.1 Linearity Check Gases. For each cell obtain the following gases: zero (0-0.25 percent of

nominal range), mid-level (40-60 percent of span gas concentration), and span gas (selected according to Section 2.1).

6.2.2 Linearity Check Procedure. If the analyzer uses an external interference gas scrubber with a color indicator, using the analyzer manufacturer's recommended procedure, verify the scrubbing agent is not depleted. After calibrating the analyzer with zero and span gases, inject the zero, mid-level, and span gases appropriate for each nominal range to be used on each cell. Gases need not be injected through the entire sample handling system. Purge the analyzer briefly with ambient air between gas injections. For each gas injection, verify the flow rate is constant and the analyzer responses have stabilized before recording the responses on a data sheet similar to that in Appendix A.

6.3 Interference Check. A CO cell response to the NO and NO₂ span gases or an NO cell response to the NO₂ span gas during the linearity check may indicate interferences. If these cell responses are observed during the linearity check, it may be desirable to quantify the CO cell response to the NO and NO₂ span gases and the NO cell response to the NO₂ span gas during the linearity check and use estimated stack gas CO, NO and NO₂ concentrations to evaluate whether or not the portable analyzer will meet the post test interference check requirements of Section 7.7. This evaluation using the linearity check data is optional. However, the interference checks under Section 7.7 are mandatory for each test.

6.4 Stability Check. Conduct the following procedure once for the maximum nominal range to be used on each electrochemical cell (NO, NO₂ and CO). After a stability check is completed, it remains valid for five consecutive calendar days. After the five calendar day period has elapsed, the stability check must be performed again. Additionally, perform the stability check again if the cell is replaced or if a cell is exposed to gas concentrations greater than 125 percent of the highest span gas concentration. (If the stack NO₂ concentration is less than 5% of the stack NO concentration as determined using the emission test procedures under Section 7, the NO₂ stability check is not required. However, the NO₂ cell shall be calibrated in accordance with the manufacturer's instructions, the pretest calibration error check and post test calibration error

check shall be conducted in accordance with Section 7, and the test results shall be added to the NO test values to obtain a total NO_x concentration.)

6.4.1 Stability Check Procedure. Inject the span gas for the maximum nominal range to be used during the emission testing into the analyzer and record the analyzer response at least once per minute until the conclusion of the stability check. One-minute average values may be used instead of instantaneous readings. After the analyzer response has stabilized, continue to flow the span gas for at least a 30-minute stability check period. Make no adjustments to the analyzer during the stability check except to maintain constant flow. Record the stability time as the number of minutes elapsed between the start of the gas injection and the start of the 30-minute stability check period. As an alternative, if the concentration reaches a peak value within five minutes, you may choose to record the data for at least a 15-minute stability check period following the peak.

6.4.2 Stability Check Calculations. Determine the highest and lowest concentrations recorded during the 30-minute period and record the results on a data sheet similar to that in Appendix B. The absolute value of the difference between the maximum and minimum values recorded during the 30-minute period must be less than 3.0 percent of the span gas concentration. Alternatively, record stability check data in the same manner for the 15-minute period following the peak concentration. The difference between the maximum and minimum values for the 15-minute period must be less than 2.0 percent of the span gas concentration.

7. EMISSION TEST PROCEDURES. Prior to performing the following emission test procedures, calibrate/challenge all electrochemical cells in the analyzer in accordance with the manufacturer's instructions.

7.1 Selection of Sampling Site and Sampling Points.

7.1.1 Reciprocating Engines. Select a sampling site located at least two stack diameters downstream of any disturbance (e.g., turbocharger exhaust, crossover junction, or recirculation

take-offs) and one half stack diameter upstream of the gas discharge to the atmosphere or any disturbance. Use a sampling location at a single point near the center of the duct.

7.1.2 Combustion Turbines. Select a sampling site and sample points according to the procedures in 40 CFR 60, Appendix A, Method 20. Alternatively, the tester may choose an alternative sampling location and/or sample from a single point in the center of the duct if previous test data demonstrate the stack gas concentrations of CO, NO_x, and O₂ do not vary significantly across the duct diameter.

7.1.3 Boilers/Process Heaters. Select a sampling site located at least two stack diameters downstream of any disturbance and one half stack diameter upstream of the gas discharge to the atmosphere or any disturbance. Use a sampling location at a single point near the center of the duct.

7.2 Warm Up Period. Assemble the sampling system and allow the analyzer and sample interface to warm up and adjust to ambient temperature at the location where the stack measurements will take place.

7.3 Pretest Calibration Error Check. Conduct a zero and span calibration error check before testing each new source. Conduct the calibration error check near the sampling location just prior to the start of an emissions test. Keep the analyzer in the same location until the post test calibration error check is conducted.

7.3.1 Scrubber Inspection. For analyzers that use an external interference gas scrubber tube, inspect the condition of the scrubbing agent and ensure it will not be exhausted during sampling. If scrubbing agents are recommended by the manufacturer, they should be in place during all sampling, calibration and performance checks.

7.3.2 Zero and Span Procedures. Inject the zero and span gases using the calibration assembly. Ensure the calibration gases flow through all parts of the sample interface. During

this check, make no adjustments to the system except those necessary to achieve the correct calibration gas flow rate at the analyzer. Set the analyzer flow rate to the value recommended by the analyzer manufacturer. Allow each reading to stabilize before recording the result on a data sheet similar to that in Appendix C. The time allowed for the span gas to stabilize shall be no less than the stability time noted during the stability check. After achieving a stable response, disconnect the gas and briefly purge with ambient air.

7.3.3 Response Time Determination. Determine the NO and CO response times by observing the time required to respond to 95 percent of a step change in the analyzer response for both the zero and span gases. Note the longer of the two times as the response time. For the NO₂ span gas record the time required to respond to 90 percent of a step change.

7.3.4 Failed Pretest Calibration Error Check. If the zero and span calibration error check results are not within the specifications in Section 4, take corrective action and repeat the calibration error check until acceptable performance is achieved.

7.4 NO Cell Temperature Monitoring. Record the initial NO cell temperature during the pretest calibration error check on a data sheet similar to that in Appendix C and monitor and record the temperature regularly (at least once each 7 minutes) during the sample collection period. If at any time during sampling, the NO cell temperature is 85 degrees F or greater and has increased or decreased by more than 5 degrees F since the pretest calibration, stop sampling immediately and conduct a post test calibration error check per Section 7.6, re-zero the analyzer, and then conduct another pretest calibration error check per Section 7.3 before continuing. (It is recommended that testing be discontinued if the NO cell exceeds 85 degrees F since the design characteristics of the NO cell indicate a significant measurement error can occur as the temperature of the NO cell increases above this temperature. From a review of available data, these errors appear to result in a positive bias of the test results.)

Alternatively, manufacturer's documentation may be submitted showing the analyzer is configured with an automatic temperature control system to maintain the cell temperature below

85 degrees F (30 degrees centigrade) and provides automatic temperature reporting any time this temperature is exceeded. If automatic temperature control/exceedance reporting is used, test data collected when the NO cell temperature exceeds 85 degrees F is invalid.

7.5 Sample Collection. Position the sampling probe at the first sample point and begin sampling at the same rate used during the calibration error check. Maintain constant rate sampling (± 10 percent of the analyzer flow rate value used in Section 7.3.2) during the entire test. Sample for an equal period of time at each sample point. Sample the stack gas for at least twice the response time or the period of the stability time, whichever is greater, before collecting test data at each sample point. A 21 minute period shall be considered a test for each source. When sampling combustion turbines per Section 7.1.2, collect test data as required to meet the requirements of 40 CFR 60, Appendix A, Method 20. Data collection should be performed for an equal amount of time at each sample point and for a minimum of 21 minutes total. The concentration data must be recorded either (1) at least once each minute, or (2) as a block average for the test using values sampled at least once each minute. Do not break any seals in the sample handling system until after the post test calibration error check (this includes opening the moisture removal system to drain condensate).

7.6 Post Test Calibration Error Check. Immediately after the test, conduct a zero and span calibration error check using the procedure in Section 7.3. Conduct the calibration error check at the sampling location. Make no changes to the sampling system or analyzer calibration until all of the calibration error check results have been recorded. If the zero or span calibration error exceeds the specifications in Section 4, then all test data collected since the previous calibration error check are invalid. If the sampling system is disassembled or the analyzer calibration is adjusted, repeat the pretest calibration error check before conducting the next test.

7.7 Interference Check. Use the post test calibration error check results and average emission concentrations for the test to calculate interference responses (I_{NO} and I_{CO}) for the CO and NO cells. If an interference response exceeds 5 percent, all emission test results since the last successful interference test for that compound are invalid.

7.7.1 CO Interference Response.

$$I_{CO} = [(\frac{R_{CO-NO}}{C_{NOG}})(\frac{C_{NOS}}{C_{COS}}) + (\frac{R_{CO-NO_2}}{C_{NO_2G}})(\frac{C_{NO_2S}}{C_{COS}})] \times 100$$

where:

- I_{CO} = CO interference response (percent)
- R_{CO-NO} = CO response to NO span gas (ppm CO)
- C_{NOG} = concentration of NO span gas (ppm NO)
- C_{NOS} = concentration of NO in stack gas (ppm NO)
- C_{COS} = concentration of CO in stack gas (ppm CO)
- R_{CO-NO_2} = CO response to NO₂ span gas (ppm CO)
- C_{NO_2G} = concentration of NO₂ span gas (ppm NO₂)
- C_{NO_2S} = concentration of NO₂ in stack gas (ppm NO₂)

7.7.2 NO Interference Response.

$$I_{NO} = (\frac{R_{NO-NO_2}}{C_{NO_2G}})(\frac{C_{NO_2S}}{C_{NO_XS}}) \times 100$$

where:

- I_{NO} = NO interference response (percent)
- R_{NO-NO_2} = NO response to NO₂ span gas (ppm NO)
- C_{NO_2G} = concentration of NO₂ span gas (ppm NO₂)
- C_{NO_2S} = concentration of NO₂ in stack gas (ppm NO₂)
- C_{NO_XS} = concentration of NO_x in stack gas (ppm NO_x)

7.8 Re-Zero. At least once every three hours, recalibrate the analyzer at the zero level according to the manufacturer's instructions and conduct a pretest calibration error check before resuming sampling. If the analyzer is capable of reporting negative concentration data (at least 5 percent of the span gas below zero), then the tester is not required to re-zero the analyzer.

8. DATA COLLECTION. This section summarizes the data collection requirements for this protocol.

8.1 Linearity Check Data. Using a data sheet similar to that in Appendix A, record the analyzer responses in ppm NO, NO₂, and CO, and percent O₂ for the zero, mid-level, and span gases injected during the linearity check under Section 6.2.2. To evaluate any interferences, record the analyzer responses in ppm CO to the NO and NO₂ span gases and the analyzer response in ppm NO to the NO₂ span gas. Calculate the CO and NO interference responses using the equations under Sections 7.7.1 and 7.7.2, respectively, and estimated stack gas CO, NO and NO₂ concentrations.

8.2 Stability Check Data. Record the analyzer response at least once per minute during the stability check under Section 6.4.1. Use a data sheet similar to that in Appendix B for each pollutant (NO, NO₂, and CO). One-minute average values may be used instead of instantaneous readings. Record the stability time as the number of minutes elapsed between the start of the gas injection and the start of the 30-minute stability check period. If the concentration reaches a peak value within five minutes of the gas injection, you may choose to record the data for at least a 15-minute stability check period following the peak. Use the information recorded to determine the analyzer stability under Section 6.4.2.

8.3 Pretest Calibration Error Check Data. On a data sheet similar to that in Appendix C, record the analyzer responses to the zero and span gases for NO, NO₂, CO, and O₂ injected prior to testing each new source. Record the calibration zero and span gas concentrations for NO, NO₂, CO, and O₂. Record the absolute difference between the analyzer response and the calibration gas concentration, divide by the span gas concentration, and multiply by 100 to obtain the percent of span. Record whether the calibration is valid by comparing the percent of span with the specifications under Section 4.1 for the zero calibrations and Section 4.2 for the span calibrations. Record the response times for the NO, CO, and NO₂ zero and span gases as described under Section 7.3.3. Select the longer of the two times for each pollutant as the response time for that pollutant. Record the NO cell temperature during the pretest calibration.

8.4 Test Data. Record the source operating parameters during the test. Record the test start and end times. Record the NO cell temperature after one third of the test (e.g., after seven minutes) and after two thirds of the test (e.g., after 14 minutes). From the analyzer responses recorded each minute during the test, obtain the average flue gas concentration of each pollutant. These are the uncorrected test results.

8.5 Post Test Calibration Error Check Data. On a data sheet similar to that in Appendix C, record the analyzer responses to the zero and span gases for NO, NO₂, CO, and O₂ injected immediately after the test. To evaluate any interferences, record the analyzer responses in ppm CO to the NO and NO₂ span gases and the analyzer response in ppm NO to the NO₂ span gas. Record the calibration zero and span gas concentrations for NO, NO₂, CO, and O₂. Record the absolute difference between the analyzer response and the calibration gas concentration, divide by the span gas concentration, and multiply by 100 to obtain the percent of span. Record whether the calibration is valid by comparing the percent of span with the specifications under Section 4.1 for the zero calibrations and Section 4.2 for the span calibrations. (If the pretest and post test calibration error check results are not within the limits specified in Sections 4.1 and 4.2, data collected during the test is invalid and the test must be repeated.) Record the NO cell temperature during the post test calibration. Calculate the average of the monitor readings during the pretest and post test calibration error checks for the zero and span gases for NO, NO₂, CO, and O₂. The pretest and post test calibration error check results are used to make the calibration corrections under Section 9.1. Calculate the CO and NO interference responses using the equations under Sections 7.7.1 and 7.7.2, respectively and measured stack gas CO, NO and NO₂ concentrations.

8.6 Corrected Test Results. Correct the test results using the equation under Section 9.1. Add the corrected NO and NO₂ concentrations together to obtain the corrected NO_x concentration. Calculate the emission rates using the equations under Section 10 for comparison with the emission limits. Record the results and sign a certification regarding the accuracy and representation of the emissions from the source.

9. CALIBRATION CORRECTIONS

9.1 Emission Data Corrections. Emissions data shall be corrected for a test using the following equation. (Note: If the pretest and post test calibration error check results are not within the limits specified in Sections 4.1 and 4.2, the test results are invalid and the test must be repeated.)

$$C_{Corrected} = (C_R - C_O) \frac{C_{MA}}{C_M - C_O}$$

where: $C_{Corrected}$ = corrected flue gas concentration (ppm)
 C_R = flue gas concentration indicated by gas analyzer (ppm)
 C_O = average of pretest and post test analyzer readings during the zero checks (ppm)
 C_M = average of pretest and post test analyzer readings during the span checks (ppm)
 C_{MA} = actual concentration of span gas (ppm)

10. EMISSION CALCULATIONS

10.1 Emission Calculations for Reciprocating Engines and Combustion Turbines.

Emissions shall be calculated and reported in units of the allowable emission limit as specified in the permit. The allowable may be stated in pounds per hour (lb/hr) or tons per year (ton/yr), or both. EPA Reference Method 19 shall be used as the basis for calculating the emissions. As an alternative, EPA Reference Methods 1-4 may be used to obtain a stack volumetric flow rate.

10.1.1 Reciprocating Engines and Combustion Turbines Equipped with Fuel Meters. EPA Reference Method 19 and heat input per hour (MMBtu/hr) shall be used to calculate a pound per hour emission rate. A ton per year emission rate shall be calculated by multiplying the pound per hour emission rate by 8760 hours, divided by 2000 pounds per ton. If the hours of operation of the unit are limited by a permit limit, the tons per year shall be calculated using the number of hours the unit is limited to. Heat input per hour shall be based on the average hourly fuel usage rate during the test and the higher heating value of the fuel consumed. The emission rates shall be calculated using the following equations.

$$lb/hr CO = (ppm CO_{corrected})(7.27 \times 10^{-8})(F Factor_{Note1}) \left(\frac{20.9}{20.9 - O_2\%_{corrected}} \right) (Heat Input Per Hour_{Note2})$$

$$lb/hr NO_x = (ppm NO_x_{corrected})(1.19 \times 10^{-7})(F Factor_{Note1}) \left(\frac{20.9}{20.9 - O_2\%_{corrected}} \right) (Heat Input Per Hour_{Note2})$$

$$ton / yr CO = \frac{(lb / hr CO)(8760 hours / year)}{2000 lb / ton}$$

$$ton / yr NO_x = \frac{(lb / hr NO_x)(8760 hours / year)}{2000 lb / ton}$$

Note 1 - Use 8710 dscf/MMBtu unless calculated based on actual fuel gas composition and higher heating value of the fuel.

Note 2 - Heat input per hour (MMBtu/hr) shall be based on the average hourly fuel usage during the test and the higher heating value of the fuel consumed.

If the combustion turbine horsepower cannot be calculated during the testing, the emissions shall be reported in terms of concentration (ppm by volume, dry basis) corrected to 15 percent O₂.

Compliance with the concentrations corrected to 15 percent O₂ as submitted in the air quality permit application and/or set as an allowable in the permit will demonstrate compliance with the gm/hp-hr allowable. Use the following equations to correct the concentrations to 15 percent O₂.

$$ppm CO_{@15\%O_2} = ppm CO_{corrected} \left(\frac{5.9}{20.9 - O_2\%_{corrected}} \right)$$

$$ppm NO_x_{@15\%O_2} = ppm NO_x_{corrected} \left(\frac{5.9}{20.9 - O_2\%_{corrected}} \right)$$

10.1.2 Reciprocating Engines Not Equipped with Fuel Meters. If reciprocating engines are not equipped with fuel flow meters during the test, emissions shall be calculated using the default specific fuel consumption factors, based on the higher heating value of the fuel, of 9,400 Btu/hp-hr for 4-cycle engines (controlled and uncontrolled) and 2-cycle lean burn engines and 11,000 Btu/hp-hr for 2-cycle uncontrolled (non-lean burn) engines. The following equations shall be used to calculate emissions.

$$lb/MMBtu NO_x = (ppm NO_{x \text{ corrected}})(1.19 \times 10^{-7})(F \text{ Factor}_{\text{Note 1}})\left(\frac{20.9}{20.9 - O_2\%_{\text{corrected}}}\right)$$

$$lb/MMBtu CO = (ppm CO_{\text{corrected}})(7.27 \times 10^{-8})(F \text{ Factor}_{\text{Note 1}})\left(\frac{20.9}{20.9 - O_2\%_{\text{corrected}}}\right)$$

$$lb/hr NO_x = (lb/MMBtu NO_x)(Heat Input_{\text{Note 2}})$$

$$lb/hr CO = (lb/MMBtu CO)(Heat Input_{\text{Note 2}})$$

$$ton / yr NO_x = \frac{(lb / hr NO_x)(8760 \text{ hours / year})}{2000 lb / ton}$$

$$ton / yr CO = \frac{(lb / hr CO)(8760 \text{ hours / year})}{2000 lb / ton}$$

Note 1 - Use 8710 dscf/MMBtu unless calculated based on actual fuel gas composition and higher heating value of the fuel.

Note 2 - Default Specific Fuel Consumption (Btu/hp-hr) shall be as defined above for the particular type of engine tested.

10.2 Emission Calculations for Heaters/Boilers. For heaters and boilers, pound per million Btu (lb/MMBtu) emission rates shall be calculated based on EPA Reference Method 19. The pound per million Btu emission rates shall be converted to pound per hour emission rates using heat input per hour (MMBtu/hr). The heat input per hour shall be calculated using the average hourly fuel usage rate during test and the higher heating value of the fuel consumed or the permitted maximum heat input per hour for the boiler or heater. If a fuel meter is used to obtain

heat input per hour data, the fuel meter shall be maintained and calibrated according to the manufacturer's recommendations. Records of all maintenance and calibrations shall be kept for five years. As an alternative, EPA Reference Methods 1-4 may be used to obtain a stack volumetric flow rate. The following equations shall be used to calculate emission rates.

$$lb/MMBtu NO_x = (ppm NO_{x \text{ corrected}})(1.19 \times 10^{-7})(F \text{ Factor}_{\text{Note 1}})\left(\frac{20.9}{20.9 - O_2\% \text{ corrected}}\right)$$

$$lb/MMBtu CO = (ppm CO_{\text{corrected}})(7.27 \times 10^{-8})(F \text{ Factor}_{\text{Note 1}})\left(\frac{20.9}{20.9 - O_2\% \text{ corrected}}\right)$$

$$lb/hr NO_x = (lb/MMBtu NO_x)(Heat \text{ Input}_{\text{Note 2}})$$

$$lb/hr CO = (lb/MMBtu CO)(Heat \text{ Input}_{\text{Note 2}})$$

$$ton / yrCO = \frac{(lb / hrCO)(8760 \text{ hours} / \text{ year})}{2000 \text{ lb} / \text{ ton}}$$

$$ton / yrNO_x = \frac{(lb / hrNO_x)(8760 \text{ hours} / \text{ year})}{2000 \text{ lb} / \text{ ton}}$$

Note 1 - Use 8710 dscf/MMBtu unless calculated based on actual fuel gas composition and the higher heating value of the fuel.

Note 2 - Heat input shall be based on the average hourly fuel usage rate during the test and the higher heating value of the fuel consumed if the boiler/heater is equipped with a fuel meter or the permitted maximum heat input if a fuel meter is not available.

11. REPORTING REQUIREMENTS AND RECORD KEEPING REQUIREMENTS

Test reports shall be kept onsite for five (5) years and made available upon request by the Division.

Test reports shall include the following:

- **Appendix A, Linearity Check Data Sheet,**
- **Appendix B, Stability Check Data Sheet,**
- **Appendix C, Calibration Error Check Data Sheet**
- Results of the test shall be reported in the unit of standard as written in applicable permit.
- Operating parameters at which the unit was operating at during the test.
- If the manufacturer's specific fuel consumption is used, documentation from the manufacturer shall be included in the report.

Records pertaining to the information above and supporting documentation shall be kept for five (5) years and made available upon request by the Division. Additionally, if the source is equipped with a fuel meter, records of all maintenance and calibrations of the fuel meter shall be kept for five (5) years from the date of the last maintenance or calibration.

Appendix A

Linearity Check Data Sheet

Date: _____

Analyst: _____

Analyzer Manufacturer/Model #: _____

Analyzer Serial #: _____

LINEARITY CHECK

Pollutant		Calibration Gas Concentration (Indicate Units)	Analyzer Response ppm NO	Analyzer Response ppm NO ₂	Analyzer Response ppm CO	Analyzer Response % O ₂	Absolute Difference (Indicate Units)	Percent of Span	Linearity Valid (Yes or No)
NO	Zero								
	Mid								
	Span								
NO ₂	Zero								
	Mid								
	Span								
CO	Zero								
	Mid								
	Span								
O ₂	Zero								
	Mid								
	Span								

Appendix B Stability Check Data Sheet

Date: _____ Analyst: _____

Analyzer Manufacturer/Model #: _____

Analyzer Serial #: _____

Pollutant: NO, NO₂, CO (Circle One) Span Gas Concentration (ppm): _____

STABILITY CHECK					
Elapsed Time (Minutes)	Analyzer Response	Elapsed Time (Continued)	Analyzer Response	Elapsed Time (Continued)	Analyzer Response
1		17		33	
2		18		34	
3		19		35	
4		20		36	
5		21		37	
6		22		38	
7		23		39	
8		24		40	
9		25		41	
10		26		42	
11		27		43	
12		28		44	
13		29		45	
14		30		46	
15		31		47	
16		32		48	

For 30-minute Stability Check Period:

Maximum Concentration (ppm): _____ Minimum Concentration (ppm): _____

For 15-minute Stability Check Period:

Maximum Concentration (ppm): _____ Minimum Concentration (ppm): _____

Maximum Deviation = 100*(Max. Conc. - Min. Conc.)/Span Gas Conc. = _____ percent

Stability Time (minutes): _____

Appendix C Calibration Error Check Data Sheet

Company: _____ **Facility:** _____
Source Tested: _____ **Date:** _____
Analyst: _____ **Analyzer Serial #:** _____
Analyzer Manufacturer/Model #: _____

PRETEST CALIBRATION ERROR CHECK								
			A	B	A-B	A-B /SG*100		
		Pump Flow Rate (Indicate Units)	Analyzer Reading (Indicate Units)	Calibration Gas Concentration (Indicate Units)	Absolute Difference (Indicate Units)	Percent of Span	Calibration Valid (Yes or No)	Response Time (Minutes)
NO	Zero							
	Span							
NO ₂	Zero							
	Span							
CO	Zero							
	Span							
O ₂	Zero							
	Span							
Pretest Calibration NO Cell Temperature (°F):								

SG = Span Gas

POST TEST CALIBRATION ERROR CHECK										
		A	B	A-B	A-B /SG*100			Interference Check		
		Pump Flow Rate (Indicate Units)	Analyzer Reading (Indicate Units)	Calibration Gas Concentration (Indicate Units)	Absolute Difference (Indicate Units)	Percent of Span	Calibration Valid (Yes or No)	Average of Pretest and Post Test Analyzer Readings (Indicate Units)	NO Monitor Response (ppm)	CO Monitor Response (ppm)
NO	Zero									
	Span									
NO ₂	Zero									
	Span									
CO	Zero									
	Span									
O ₂	Zero									
	Span									
Post Test Calibration NO Cell Temperature (°F):										
CO Interference Response (I _{CO} , %):					NO Interference Response (I _{NO} , %):					

SG = Span Gas