Colorado Department of Public Health and Environment

OPERATING PERMIT

BALL METAL BEVERAGE CONTAINER CORP.

ISSUED APRIL 1, 2003
RENEWED: APRIL 1, 2008

AIR POLLUTION CONTROL DIVISION
COLORADO OPERATING PERMIT

FACILITY NAME:	Ball Metal Beverage Container Corp.	OPERATING PERMIT NUMBER
FACILITY ID:	0590010	**95OPJE111**
RENEWED:	April 1, 2008	
EXPIRATION DATE:	April 1, 2013	
MODIFICATIONS:	See Appendix F of Permit	

Issued in accordance with the provisions of the Colorado Air Pollution Prevention and Control Act, 25-7-101 et seq. and applicable rules and regulations.

ISSUED TO:

Ball Corporation
9300 West 108th Circle
P.O. Box 589
Broomfield, CO 80038-0589

PLANT SITE LOCATION:

Ball Metal Beverage Container Corp.
4525 Indiana Street
Golden, CO 80403

INFORMATION RELIED UPON
Operating Permit Reneweal Application Received: August 30, 2007
And Additional Information Received:

Nature of Business: Aluminum beverage can and end manufacturing
Primary SIC: 3411

RESPONSIBLE OFFICIAL
Name: Steve Pickenbrock
Title: Plant Manager

Phone: (303) 273-7407

FACILITY CONTACT PERSON
Name: Tim Case
Title: EHS Manager

Phone: (303) 460-5239

SUBMITTAL DEADLINES

Semi-Annual Monitoring Period:	April 1 – September 30, October 1 – March 31
Semi-Annual Monitoring Report:	November 1, 2008 & May 1, 2009 and subsequent years
Annual Compliance Period:	Begins April 1 through March 31
Annual Compliance Certification:	May 1, 2009 and subsequent years

Note that the Semi-Annual Monitoring reports and the Annual Compliance report must be received at the Division office by 5:00 p.m. on the due date. Postmarked dates will not be accepted for the purposes of determining the timely receipt of those reports.

TABLE OF CONTENTS:

TABLE OF CONTENTS:

TABLE OF CONTENTS:

SECTION I - General Activities and Summary

1. Permitted Activities

1.1 The Ball Metal Beverage Container Corp. facility produces aluminum cans and ends from continuous aluminum stock. The facility currently operates three can lines and four end lines. The major processing steps consist of cup extrusion, can forming can washing and drying, ink and overvarnish application and curing, internal coating and curing, and can end manufacture. The plant equipment for can manufacturing includes cuppers, bodymakers, trimmers, washers, coating application equipment, ovens and boilers. End manufacturing includes shell presses, compound liners, electric ovens and conversion presses.

The facility is located in Golden, west of Denver, in Jefferson County. The plant is located within 100 kilometers of Rocky Mountain National Park and Eagle's Nest National Wilderness Area.

This facility is located in the Denver Metro Area. The Denver Metro Area is classified as attainment/ maintenance for particulate matter less than 10 microns in diameter (PM10) and carbon monoxide (CO). Under that classification, all SIP-approved requirements for PM10 and CO will continue to apply in order to prevent backsliding under the provisions of Section 110(l) of the Federal Clean Air Act. The Denver Metro Area is classified as non-attainment for ozone and is part of the 8-hr Ozone Control Area as defined in Regulation No. 7, Section II.A.16.

1.2 Until such time as this permit expires or is modified or revoked, the permittee is allowed to discharge air pollutants from this facility in accordance with the requirements, limitations, and conditions of this permit.

1.3 This Operating Permit incorporates the applicable requirements contained in the underlying construction permits, and does not affect those applicable requirements, except as modified during review of the application or as modified subsequent to permit issuance using the modification procedures found in Regulation No. 3, Part C. These Part C procedures meet all applicable substantive New Source Review requirements of Part B. Any revisions made using the provisions of Regulation No. 3, Part C shall become new applicable requirements for purposes of this operating permit and shall survive reissuance. This Operating Permit incorporates the applicable requirements (except as noted in Section II) from the following Colorado Construction Permit(s): 95JE424.

1.4 All conditions in this permit are enforceable by US Environmental Protection Agency, Colorado Air Pollution Control Division (hereinafter Division) and its agents, and citizens unless otherwise specified. **State-only enforceable conditions are:**

Permit Condition Number(s): Section IV - Conditions 3d, 3g (last paragraph), 14 and 18 (as noted).

1.5 All information gathered pursuant to the requirements of this permit is subject to the Recordkeeping and Reporting requirements listed under Condition 22 of the General Conditions in Section IV of this permit.

2. Alternative Operating Scenarios

There are no Alternative Operating Scenarios specified for this site.

3. New Source Review

3.1 This facility is categorized as a NANSR major stationary source (Potential to Emit of VOC or NOx $\geq$ 100 Tons/Year). Future modifications at this facility resulting in a significant net emissions increase (see Reg 3, Part D, Sections II.A.26 and 42) for VOC or NOx or a modification which is major by itself (i.e. a Potential to Emit of $\geq$ 100 TPY of either VOC or NOx) may result in the application of the NANSR review requirements.

Based on the information provided by the applicant, this source is categorized as a minor stationary source for PSD as of the issue date of this permit. Any future modification which is major by itself (Potential to Emit of $\geq$ 250 TPY) for any pollutant listed in Regulation No. 3, Part D, Section II.A.42 for which the area is in attainment or attainment/maintenance may result in the application of the PSD review requirements

3.2 There are no other Operating Permits associated with this facility for purposes of determining applicability of Prevention of Significant Deterioration regulations.

4. Accidental Release Prevention Program (112(r))

4.1 Based on the information provided by the applicant, this facility is not subject to the provisions of the Accidental Release Prevention Program (Section 112(r) of the Federal Clean Air Act).

5. Compliance Assurance Monitoring (CAM)

5.1 The following emission points at this facility use a control device to achieve compliance with an emission limitation or standard to which they are subject and have pre-control emissions that exceed or are equivalent to the major source threshold. They are therefore subject to the provisions of the CAM program as set forth in 40 CFR Part 64, as adopted by reference in Colorado Regulation No. 3, Part C, Section XIV:

The units controlled by the RTO are not subject to CAM since at the time the CAM plan was required the Title V permit specified a continuous compliance determination method (40 CFR Part 64 § 64.2(b)(1)(vi), as adopted by reference in Colorado Regulation No. 3, Part C, Section XIV).

6. Summary of Emission Units

6.1 The emissions units regulated by this permit are the following:

Emission Unit Number	AIRS Stack Number	Facility Identifier	Description	Pollution Control Device
P001	101	S001	One (1) Cleaver Brooks, Model: CB700-177, S/N: L-56001, Natural Gas Fired Boiler, Rated At 7,323,000 Btu Per Hour. Consumption Of Natural Gas Included In Plant-Wide Natural Gas Consumption.	None
P002	102	S002	One (1) Eclipse, Model: Emg 52, S/N: 391, Natural Gas Fired Boiler, Rated At 5,210,000 Btu Per Hour. Consumption Of Natural Gas Included In Plant-Wide Natural Gas Consumption.	None
P003	104	S003	Solvent Cleaners: Four (4) Small Cold Solvent Parts Washers, Make, Model, And S/Ns: Not Available, Usage: Approx 80 Gal / Year Each One (1) Ultra Sonic Clean Tank, S/N MTC 050524A 0805-5549, Model No. MTC 050524A, Usage: Approx 250 Gal / Year One (1) Ultra Sonic Clean Tank, Make, Model, And S/N Not Available, Usage: Approx 55 Gal / Year Eight (8) 1 to 5 Gallon Lidded Containers of Solvent, Usage: Approx 4,000 Gal / Year Total	None
P004	106	S004	Line No. 1 Internal Coating System: Six (6) Stolle, Model, And S/Ns: Not Available, Internal Coating Spray Machines.	None
P005	107	S005	Line No. 2 Internal Coating System: Six (6) Stolle, Model, And S/Ns: Not Available, Internal Coating Spray Machines.	None
P006	108	S006	One (1) Feco, Model: Not Available, S/N: 15392, Natural Gas Fired Oven, Rated At 7,500,000 Btu Per Hour, For Curing Of Internal Coatings.	Oven Routed to the Regenerative Thermal Oxidizer
P007	109	S007	Line No. 3 Internal Coating / Curing System: Nine(9) Stolle, Model, And S/Ns: Not Available, Design Rate: Not Available, Internal Coating Spray Machines. One (1) HeatTek, Model: Custom Design, S/N: 2246, Natural Gas Fired Oven, For Curing Of Internal Coatings.	Oven Routed to the Regenerative Thermal Oxidizer
P008	110	S008	Line No. 1 Printing And External Coating System: One (1) Rutherford, Model: Cmp-800/Cd2, S/N: 13818, Decorating Printer-Overvarnish-Bottom Coat Machine. One (1) Ross, Model: Not Available, S/N: C74923-1, Natural Gas Fired Oven, For Curing Of External Coatings.	Oven Routed to the Regenerative Thermal Oxidizer
P009	111	S009	Line No. 2 Printing And External Coating System: One (1) Rutherford, Model: Cmp-800/Cd2, S/N:13711, Decorating Printer-Overvarnish-Bottom Coat Machine.. One (1) Ross, Model: Not Available, S/N: C74923-2, Natural Gas Fired Oven, For Curing Of External Coatings.	Oven Routed to the Regenerative Thermal Oxidizer

Emission Unit Number	AIRS Stack Number	Facility Identifier	Description	Pollution Control Device
P010	112	S010	Line No. 3 Printing And External Coating System: One (1) Rutherford, Model: 5cd2, S/N: 14402, Decorating Printer-Overvarnish Machine. One (1) International Thermal Systems Natural Gas Fired Oven, Model: Sigma 6, S/N: 12768, For Curing Of External Coatings. One (1) Ultraviolet High Solids Bottom Coating Applicator, Model and S/N Not Available for applying bottom coating. One (1) Ultraviolet Light Curing Oven, Model and S/N Not Available for curing of UV bottom coating	Oven Routed to the Regenerative Thermal Oxidizer
P011	113	S011	Twelve (12) Conversion Presses: Twelve (12) Minster, Model: and S/N Not Available, Conversion Presses	Low VOC Tab Lubes are Typically Used
P012	114	S012	Twenty four (24) End Compound Liners Twenty four (24) Preferred, Model: and S/N Not Available, End Compound Liners	None
P013	115	S013	Mist Eliminators: Kirk And Blum, Model: Om-18, S/M: C8219-5, For Lines 1 And 2 bodymakers. Kirk And Blum, Model: Om-8, S/N: 8218-6, For Line 3 bodymakers. Cincinnati/Pride, Model: Unknown, S/N: Unknown, For Line 3 wet can elevators. Ohio Blow Pipe, Model BANOIL 795-317, S/N: 1197-357, For Lines 1 and 2 wet can elevators.	Mist Eliminators
P014	116	S014	Storage Tanks For Storage Of VOC Containing Materials: Three (3) Fixed Roof Tanks, 5,300 Gallon Each, For Storage Of Internal Coatings.	None
P015	117	S015	Storage Tank For Storage Of VOC Containing Materials: One (1) Fixed Roof Tank, 14,000 Gallon Capacity, For Storage Of Overvarnish.	None
P016	118	S016	System For Control Of Volatile Organic Compounds Emissions: One (1) MegTec, Model: CleanSwitch 250-95, S/N: 116154, Natural Gas Supplemented Regenerative Thermal Oxidizer For Destruction Of Volatile Organic Compounds From Various Emission Sources.	None
P017	119	S017	One (1) OSI, Model: Custom, S/N: 6514, Natural Gas Fired Oven, Rated At 5,000,000 Btu Per Hour, For Drying Of Washed Cans	None

SECTION II - Specific Permit Terms

1. F001 - Facility-Wide Limits

Parameter	Permit Condition	Limitations Short Term	Limitations Long Term	Compliance Emission Factor	Monitoring Method	Monitoring Interval
NOx	1.1	N/A	15.0 TPY	100.0 lbs/MMscf	Recordkeeping and Calculation	Monthly
CO		N/A	12.6 TPY	84.0 lbs/ MMscf	Recordkeeping and Calculation	Monthly
VOC (manufacturing)		N/A	147.7 TPY	5.5 lbs/MMscf; Mass Balance	Recordkeeping and Calculation	Monthly
VOC (degreasers and clean up)		N/A	25.0 TPY	Mass Balance	Recordkeeping and Calculation	Monthly
PM_{10}		N/A	36.8 TPY	See Condition 1.1	Recordkeeping and Calculation	Monthly
HAPs		N/A	Any Single Hap: 9.9 tons/yr Combined HAPs: 24.9 tons/yr	See Condition 1.1	Recordkeeping and Calculation	Monthly
Particulate	1.1, 1.2	$0.5(FI)^{-0.26}$	36.8 TPY	7.6 lbs/ MMscf	Fuel Restriction	Annual Certification
VOC (volume-weighted limits)	1.3	As described		N/A	Recordkeeping and Calculation	Monthly
VOC (volume-weighted limits)	1.4	As described		N/A	Recordkeeping and Calculation	Monthly
Natural Gas Consumption	1.5	N/A	300 MMscf/yr	N/A	Fuel Meter	Monthly
Fugitive Emissions	1.6	As described			Recordkeeping and Calculation	Monthly

Opacity	1.7	Less than or equal to 20%	N/A	Recordkeeping	Only Natural Gas is Used as Fuel; Method 9 as Necessary

1.1 Total facility emissions of nitrogen oxides, carbon monoxide, volatile organic compounds, particulate and PM_{10} shall not exceed the limitations stated above (Colorado Construction Permit 95JE424). This facility's activities/throughput shall be limited by the emission limits specified in this permit. Monthly records of the actual activities, emissions of criteria and non-criteria reportable pollutants shall be maintained by the applicant and made available to the Division for inspection upon request. Such records shall, at a minimum, contain the details described in Appendix G. Monthly emissions of each pollutant shall be calculated as described below. Note that the months referred to in this document shall refer to "Accounting month" as identified by permittee, and available at the site.

1.1.1 Emissions of NOx and CO shall be calculated using the fuel-based emission factors listed above in the following equation:

$$\text{lb/month} = (\text{EF}) \times (\text{Fuel Use, MMscf/month})$$

1.1.2 Emissions of VOC from manufacturing activities shall be determined primarily from mass balances using the format described in Appendix G. Emissions of VOC from combustion of natural gas shall be included in the manufacturing VOC emissions and shall be calculated using the emission factor listed above and the equation shown in 1.1.1 above.

1.1.3 Emissions of VOC from the degreasers and cleanup activities shall be determined from mass balances using the format described in Appendix G

1.1.4 Emissions of PM_{10} shall include combustion emissions, emissions from the mist eliminators and overspray emissions from the internal coating activities. The emissions from natural gas combustion shall be calculated using an emission factor of 7.6 lbs/MMscf and the equation shown in 1.1.1 above. Mist eliminator emissions shall be calculated using an emission factor of 0.041 lbs/hour of plant operation. An emission factor of 4.125 lbs/hr of plant operation shall be used when performing maintenance on the mist eliminators. Internal coating overspray emissions shall be calculated as follows:

Emissions = (Gallons of internal coating) × (lbs/gal) × (wt.% solids) × (0.147% factor from approved source test)

1.1.5 Facility-Wide Hazardous Air Pollutant (HAP) emissions shall not exceed 9.9 tons/yr of any single HAP and 24.9 tons/yr of combined HAPs. HAP emissions from all insignificant activities shall be tracked and included in the emission totals. Records shall be maintained to demonstrate

compliance with this condition on a rolling 12 month basis. . This information shall be made available to the Division for inspection upon request. This condition is effective on November 1, 2006 and compliance with the rolling 12 month limit shall begin on November 1, 2007.

A twelve-month rolling total shall be maintained for demonstration of compliance with the annual limitations. Each month a new twelve month total shall be calculated using the previous twelve months data.

1.2 Particulate emissions shall not exceed the limit, in pounds per million Btu, described by the equation above, where FI is the fuel input in million Btu per hour (Colorado Regulation No. 1, Section III.A.1). In the absence of credible evidence to the contrary, compliance with the particulate emissions limit shall be presumed whenever natural gas is used as fuel.

1.3 This source is subject to Regulation No. 6 - Standards of Performance for New Stationary Sources, Part A - Federal Register Regulations Adopted By Reference, Subpart WW - Standards of Performance for Beverage Can Surface Coating Industry, including, but not limited to, the following:

The discharge of volatile organic compounds (VOC) emissions to the atmosphere shall not exceed the following (volume-weighted calendar-month average)-

a. 0.29 kilogram of VOC per liter of coating solids from each two-piece can exterior base coating operation, except clear base coat.

b. 0.46 kilogram of VOC per liter of coating solids from each two-piece can clear base coating operation and from each overvarnish coating operation.

c. 0.89 kilogram of VOC per liter of coating solids from each two-piece can inside spray coating operation.

Compliance with these limits shall be determined as per §60.495 (a) (1), as all the coatings used individually have a VOC content less than the limits specified above.

In addition, the following requirements of Regulation No. 6, Part A, Subpart A - General Provisions, apply:

a. At all times, including periods of start-up, shutdown, and malfunction, the facility and control equipment shall, to the extent practicable, be maintained and operated in a manner consistent with good air pollution control practices for minimizing emissions. Determination of whether or not acceptable operating and maintenance procedures are being used will be based on information available to the Division, which may include, but not limited to, monitoring results, opacity observations, review of operating and maintenance procedures, and inspection of the source.

b. No article, machine, equipment or process shall be used to conceal an emission which would otherwise constitute a violation of an applicable standard. Such concealment includes, but is not limited to, the use of gaseous diluents to achieve compliance with an opacity standard or with a standard which is based on the concentration of a pollutant in the gases discharged to the atmosphere. (§60.12)

c. Written notification of construction and initial startup dates shall be submitted to the Division as required under §60.7.

d. Records of startups, shutdowns, and malfunctions shall be maintained, as required under §60.7.

1.4 This source is subject to Regulation No. 7 - Regulation to Control Emissions of Volatile Organic Compounds, Part IX - Surface Coating Operations, Subpart C - Can Coating Operations, as follows:

Operation / Activity	Emission Limit	
	kilogram per liter of coating	pounds per gallon of coating
Sheet base coat (exterior and interior) and overvarnish. Two-piece can exterior (base coat and overvarnish)	0.34	2.80
Two and three-piece can interior body spray, two-piece can exterior end (spray or roll coat)	0.51	4.20
Three-piece can side-seam spray	0.66	5.50
End sealing compound	0.44	3.70
Any additional coats	0.51	4.20

The applicant has committed to use coatings / materials which individually have a VOC content that shall not exceed the limits specified above. Certified supporting documents shall be kept at the site in lieu of a daily compliance record.

1.5 Total facility natural gas consumption shall not exceed the limitations stated above (Colorado Construction Permit 95JE424). The total consumption shall include consumption by insignificant activities and by emission points exempt from notification requirements. Fuel use shall be measured and recorded based on the facility gas meter within the first seven (7) days of each month. The usage shall be verified or corrected based on utility records within thirty (30) days. A twelve-month rolling total shall be maintained for

demonstration of compliance with the annual limitations. Each month a new twelve month total shall be calculated using the previous twelve months data.

1.6 Control techniques and work practices shall be implemented at all times to reduce VOC emissions from fugitive sources (Colorado Construction Permit 95JE424). Control techniques and work practices include, but are not limited to:

- tight fitting covers for open tanks;
- covered containers for solvent wiping cloths;
- proper disposal of dirty clean-up solvent.

Emissions of organic material released during clean-up operations, disposal, and other fugitive emissions shall be included when determining total emissions, unless documentation is maintained showing that the VOC's are collected and disposed of in a manner that prevents evaporation to the atmosphere.

1.7 Opacity of emissions shall not exceed 20% (Colorado Regulation No. 1, Section II.A.1). In the absence of credible evidence to the contrary, compliance with the 20% opacity limit shall be presumed since only natural gas is permitted to be used as fuel. The permittee shall maintain records that verify that only natural gas is used as fuel. During periods of startup, process modification, or adjustment of control equipment visible emissions shall not exceed 30% opacity for more than six minutes in any sixty consecutive minutes.

2. P001 – Cleaver Brooks Natural Gas Fired Boiler
P002 – Eclipse Natural Gas Fired Boiler

Parameter	Permit Condition Number	Limitations Short Term	Limitations Long Term	Compliance Emission Factor	Monitoring Method	Monitoring Interval
Emissions	1.1, 1.2	Included as part of the facility-wide limitations				
Natural Gas Consumption	1.5					

3. P003 – Solvent Cleaners:

Four (4) Small Cold Solvent Parts Washers, Make, Model, And S/Ns: Not Available, Usage: Approx 80 Gal / Year Each

One (1) Ultra Sonic Clean Tank, S/N MTC 050524A 0805-5549, Model No. MTC 050524A, Usage: Approx 250 Gal / Year

One (1) Ultra Sonic Clean Tank, Make, Model, And S/N Not Available, Usage: Approx 55 Gal / Year

Eight (8) 1 to 5 Gallon Lidded Containers of Solvent, Usage: Approx 4,000 Gal / Year Total

Parameter	Permit Condition Number	Limitations Short Term	Limitations Long Term	Compliance Emission Factor	Monitoring Method	Monitoring Interval
VOC Emissions	1.1	Included as part of the facility-wide VOC limitation for degreasers and clean up activities				
Control Equipment and Operating Practices	3.1	Regulation No. 7, Section X		N/A	Certification	Annually

3.1 These operations are subject to Regulation No. 7, Section X., which describes the control equipment and operational requirements for solvent degreasing and cleaning operations. No units subject to that section shall be operated unless the requirements of that section are satisfied.

4. P004 – Line No. 1 Internal Coating System:
Six (6) Stolle Internal Coating Spray Machines
P005 – Line No. 2 Internal Coating System:
Six (6) Stolle Internal Coating Spray Machines

Parameter	Permit Condition Number	Limitations Short Term	Limitations Long Term	Compliance Emission Factor	Monitoring Method	Monitoring Interval
Emissions	1.1	Included as part of the facility-wide limitations				
VOC (volume-weighted limits)	1.3	As described, Regulation No. 6, Part A, Subpart WW		N/A		
VOC (volume-weighted limits)	1.4	As described, Regulation No. 7, Section IX, C		N/A		

5. P006 – FECO Natural Gas Fired Oven

Parameter	Permit Condition Number	Limitations Short Term	Limitations Long Term	Compliance Emission Factor	Monitoring Method	Monitoring Interval
Emissions	1.1	Included as part of the facility-wide limitations				
Natural Gas Consumption	1.5					
Control Equipment	5.1	N/A		N/A	Certification	Annually

5.1 Emissions from this unit shall be routed to P016, a regenerative thermal oxidizer for the destruction of volatile organic compounds.

6. P007 – Line No. 3 Internal Coating System:
Nine (9) Stolle Internal Coating Spray Machines
One (1) HeatTek Natural Gas Fired Oven

Parameter	Permit Condition Number	Limitations Short Term	Limitations Long Term	Compliance Emission Factor	Monitoring Method	Monitoring Interval
Emissions	1.1	Included as part of the facility-wide limitations				
VOC (volume-weighted limits)	1.3	As described, Regulation No. 6, Part A, Subpart WW		N/A		
VOC (volume-weighted limits)	1.4	As described, Regulation No. 7, Section IX, C		N/A		
Control Equipment	6.1	N/A		N/A	Certification	Annually

6.1 Emissions from this oven shall be routed to P016, a regenerative thermal oxidizer for the destruction of volatile organic compounds.

7. P008 – Line No. 1 Printing and External Coating System:
One Rutherford Decorating Printer-Overvarnish-Bottom Coat Machine
One (1) Ross Natural Gas Fired Oven
P009 – Line No. 2 Printing and External Coating System:
One Rutherford Decorating Printer-Overvarnish-Bottom Coat Machine
One (1) Ross Natural Gas Fired Oven
P010 – Line No. 3 Printing and External Coating System:
One Rutherford Decorating Printer-Overvarnish- Machine
One (1) International Thermal Systems Natural Gas Fired Oven
One (1) Ultraviolet High Solids Bottom Coating Applicator
One (1) Ultraviolet Light Curing Oven
Note: Bottom coater is a separate machine, but is considered part of the decorator process

Parameter	Permit Condition Number	Limitations Short Term	Limitations Long Term	Compliance Emission Factor	Monitoring Method	Monitoring Interval
Emissions	1.1	Included as part of the facility-wide limitations				

VOC (volume-weighted limits)	1.3	As described, Regulation No. 6, Part A, Subpart WW	N/A		
VOC (volume-weighted limits)	1.4	As described, Regulation No. 7, Section IX, C	N/A		
Natural Gas Consumption	1.5	Included as part of the facility-wide limitations			
Control Equipment	7.1	N/A	N/A	Certification	Annually

7.1 Emissions from these ovens shall be routed to P016, a regenerative thermal oxidizer for the destruction of volatile organic compounds.

8. P011 – Twelve (12) Minster Conversion Presses:

Parameter	Permit Condition Number	Limitations Short Term	Limitations Long Term	Compliance Emission Factor	Monitoring Method	Monitoring Interval
Emissions	1.1	Included as part of the facility-wide limitations				
Control Technology	8.1	Typically use low VOC tab lubes		N/A	Certification	Annually

8.1 These units typically use low VOC tab lubes.

9. P012 – Twenty four (24) Preferred End Compound Liners

Parameter	Permit Condition Number	Limitations Short Term	Limitations Long Term	Compliance Emission Factor	Monitoring Method	Monitoring Interval
Emissions	1.1	Included as part of the facility-wide limitations				
Ammonia	9.1	N/A		N/A	Recordkeeping and Reporting	Annually

9.1 These units are a source of ammonia and are subject to the Colorado notification requirements defined in Regulation No. 3.

10. P013 – Four (4) Mist Eliminators to Control Oil Mist Emissions

Parameter	Permit Condition Number	Limitations Short Term	Limitations Long Term	Compliance Emission Factor	Monitoring Method	Monitoring Interval
Emissions	1.1	Included as part of the facility-wide limitations				
Control Equipment	10.1	Use of mist eliminators		N/A	Certification	Annually

10.1 Emissions from the bodymakers and wet can elevators shall be controlled by mist eliminators.

11. P014 – Three (3) Fixed Roof Internal Coating Storage Tanks, 5,300 Gallons Each

Parameter	Permit Condition Number	Limitations Short Term	Limitations Long Term	Compliance Emission Factor	Monitoring Method	Monitoring Interval
Emissions	1.1	Included as part of the facility-wide limitations				
Storage and Transfer	11.1	Regulation No. 7, Section III		N/A	Certification	Annually

11.1 These units are subject to Regulation No. 7, Section III., which describes the general requirements for storage and transfer of volatile organic compounds.

12. P015 – One (1) Fixed Roof Overvarnish Storage Tank, 14,000 Gallons

Parameter	Permit Condition Number	Limitations Short Term	Limitations Long Term	Compliance Emission Factor	Monitoring Method	Monitoring Interval
Emissions	1.1	Included as part of the facility-wide limitations				
Storage and Transfer	11.1	Regulation No. 7, Section III		N/A	Certification	Annually

13. P016 – One (1) MegTec Regenerative Thermal Oxidizer

Parameter	Permit Condition Number	Limitations Short Term	Limitations Long Term	Compliance Emission Factor	Monitoring Method	Monitoring Interval
Emissions	1.1	Included as part of the facility-wide limitations				

Natural Gas Consumption	1.5	Included as part of the facility-wide limitations			
Operating Temperature	13.1	1450°F	N/A	Temperature Monitor	Annual Certification
Bypass	13.2	N/A	N/A	Recordkeeping	Monthly
Inspections	13.3	N/A	N/A	Recordkeeping	Semi-annually

13.1 The operating temperature of the thermal oxidizer shall be maintained at no less than 1450°F, as established by emission testing conducted on September 9, 2003. The operating temperature of the thermal oxidizer shall be continually monitored and a continuous time/temperature chart shall be generated and maintained. This information may be maintained in an electronic file. Operation of the thermal oxidizer below 1450°F for a period of time greater than 30 consecutive minutes shall be recorded as downtime on the chart and excess emissions shall be calculated using a destruction efficiency of zero percent for the time period.

For safety reasons, the polluted gas stream may have to be routed directly to the atmosphere (i.e. bypass the regenerative thermal oxidizer) from time to time. Such bypasses shall occur for maintenance or if the bypass is necessary in order to prevent loss of life, personal injury, or severe property damage. In addition, the thermal oxidizer may be shut down during a natural gas curtailment if the facility will be in continuous compliance with all applicable requirements, including all emission limits. The owner/operator shall track the number and duration of these events. For emission calculation purposes, zero percent destruction efficiency will be used for these periods.

13.2 The owner/operator shall inspect, monitor, operate, and maintain the regenerative thermal oxidizer in accordance with the manufacturer's recommendations. Inspections of the thermal oxidizer shall be planned on a semi-annual basis, but may be adjusted based on the results of the planned inspections. Inspections shall include, but not be limited to, valve function, valve integrity, and cleanliness of the inlet duct. Inspection/maintenance records shall be maintained on site for review, upon request, by the Division.

14. P017 – One (1) OSI Natural Gas Fired Oven

Parameter	Permit Condition Number	Limitations Short Term	Limitations Long Term	Compliance Emission Factor	Monitoring Method	Monitoring Interval
Emissions	1.1, 1.2	Included as part of the facility-wide limitations				
Natural Gas Consumption	1.5					

SECTION III - Permit Shield

Regulation No. 3, 5 CCR 1001-5, Part C, §§ I.A.4, V.D. & XIII.B; § 25-7-114.4(3)(a), C.R.S.

1. Specific Non-Applicable Requirements

Based upon the information available to the Division and supplied by the applicant, the following parameters and requirements have been specifically identified as non-applicable to the facility to which this permit has been issued. This shield does not protect the source from any violations that occurred prior to or at the time of permit issuance. In addition, this shield does not protect the source from any violations that occur as a result of any modification or reconstruction on which construction commenced prior to permit issuance.

Emission Unit Description & Number	Applicable Requirement	Justification
Facility	Regulation No. 1, Section III.A.1.c	The design heat rate of the fuel burning equipment located at this facility is not greater than $500x10^6$ Btu/hr.
Facility	Regulation No. 7, Section IV	This facility does not store highly volatile organic compounds as defined in this regulation.
Facility	Regulation No. 7, Section VI, except Section VI.A.1	This facility stores or transfers petroleum liquids, but the liquids have vapor pressures below 1.5 psia at 20° C, which exempts the facility from applicability of Regulation No. 7, Section VI, except Section VI.A.1. The facility is subject to Section VI.A.1, which governs the installation of rotating pumps and compressors.
Facility	Regulation No. 7, Section IX.D	This facility does not have any coil coating operations.
Facility	Regulation No. 7, Section IX.L	This facility does not manufacture metal parts or metal products as defined in this regulation.
Facility	40CFR60 Subpart DDDDD	This facility is not a major source of Hazardous Air Pollutants. Therefore, Subpart DDDDD does not apply.
Facility	Regulation No. 6, Part A, Subpart Kb	Subpart as amended on October 15, 2003 is no longer applicable to this facility.

2. General Conditions

Compliance with this Operating Permit shall be deemed compliance with all applicable requirements specifically identified in the permit and other requirements specifically identified in the permit as not applicable to the source. This permit shield shall not alter or affect the following:

2.1 The provisions of 25-7-112 and 25-7-113, C.R.S., or 303 of the federal act, concerning enforcement in cases of emergency;

2.2 The liability of an owner or operator of a source for any violation of applicable requirements prior to or at the time of permit issuance;

2.3 The applicable requirements of the federal Acid Rain Program, consistent with 408(a) of the federal act;

2.4 The ability of the Air Pollution Control Division to obtain information from a source pursuant to 25-7-111(2)(I), C.R.S., or the ability of the Administrator to obtain information pursuant to 114 of the federal act;

2.5 The ability of the Air Pollution Control Division to reopen the Operating Permit for cause pursuant to Regulation No. 3, Part C, XIII.

2.6 Sources are not shielded from terms and conditions that become applicable to the source subsequent to permit issuance.

3. Streamlined Conditions

The following applicable requirements have been subsumed within this operating permit using the pertinent streamlining procedures approved by the U.S. EPA. For purposes of the permit shield, compliance with the listed permit conditions will also serve as a compliance demonstration for purposes of the associated subsumed requirements.

No conditions have been streamlined.

SECTION IV - General Permit Conditions

1. Administrative Changes

Regulation No. 3, 5 CCR 1001-5, Part A, § III.

The permittee shall submit an application for an administrative permit amendment to the Division for those permit changes that are described in Regulation No. 3, Part A, I.B.36.a. The permittee may immediately make the change upon submission of the application to the Division.

2. Certification Requirements

Regulation No. 3, 5 CCR 1001-5, Part C, III.B.9., V.C.16.a.&e. and V.C.17.

a. Any application, report, document and compliance certification submitted to the Air Pollution Control Division pursuant to Regulation No. 3 or the Operating Permit shall contain a certification by a responsible official of the truth, accuracy and completeness of such form, report or certification stating that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate and complete.

b. All compliance certifications for terms and conditions in the Operating Permit shall be submitted to the Air Pollution Control Division at least annually unless a more frequent period is specified in the applicable requirement or by the Division in the Operating Permit.

c. Compliance certifications shall contain:

(i) the identification of each permit term and condition that is the basis of the certification;

(ii) the compliance status of the source;

(iii) whether compliance was continuous or intermittent;

(iv) the method(s) used for determining the compliance status of the source, currently and over the reporting period; and

(v) such other facts as the Air Pollution Control Division may require to determine the compliance status of the source.

d. All compliance certifications shall be submitted to the Air Pollution Control Division and to the Environmental Protection Agency at the addresses listed in Appendix D of this Permit.

e. If the permittee is required to develop and register a risk management plan pursuant to § 112(r) of the federal act, the permittee shall certify its compliance with that requirement; the Operating Permit shall not incorporate the contents of the risk management plan as a permit term or condition.

3. Common Provisions

Common Provisions Regulation, 5 CCR 1001-2 §§ II.A., II.B., II.C., II,.E., II.F., II.I, and II.J

a. To Control Emissions Leaving Colorado

When emissions generated from sources in Colorado cross the State boundary line, such emissions shall not cause the air quality standards of the receiving State to be exceeded, provided reciprocal action is taken by the receiving State.

b. Emission Monitoring Requirements

The Division may require owners or operators of stationary air pollution sources to install, maintain, and use instrumentation to monitor and record emission data as a basis for periodic reports to the Division.

c. Performance Testing

The owner or operator of any air pollution source shall, upon request of the Division, conduct performance test(s) and furnish the Division a written report of the results of such test(s) in order to determine compliance with applicable emission control regulations. Performance test(s) shall be conducted and the data reduced in accordance with the applicable reference test methods unless the Division:

specifies or approves, in specific cases, the use of a test method with minor changes in methodology;

approves the use of an equivalent method;

approves the use of an alternative method the results of which the Division has determined to be adequate for indicating where a specific source is in compliance; or

waives the requirement for performance test(s) because the owner or operator of a source has demonstrated by other means to the Division's satisfaction that the affected facility is in compliance with the standard. Nothing in this paragraph shall be construed to abrogate the Commission's or Division's authority to require testing under the Colorado Revised Statutes, Title 25, Article 7 1973, and pursuant to regulations promulgated by the Commission.

Compliance test(s) shall be conducted under such conditions as the Division shall specify to the plant operator based on representative performance of the affected facility. The owner or operator shall make available to the Division such records as may be necessary to determine the conditions of the performance test(s). Operations during period of startup, shutdown, and malfunction shall not constitute representative conditions of performance test(s) unless otherwise specified in the applicable standard.

The owner or operator of an affected facility shall provide the Division thirty days prior notice of the performance test to afford the Division the opportunity to have an observer present. The Division may waive the thirty day notice requirement provided that arrangements satisfactory to the Division are made for earlier testing.

The owner or operator of an affected facility shall provide, or cause to be provided, performance testing facilities as follows:

(i) Sampling ports adequate for test methods applicable to such facility,

(ii) Safe sampling platform(s),

(iii) Safe access to sampling platform(s).

(iv) Utilities for sampling and testing equipment.

Each performance test shall consist of at least three separate runs using the applicable test method. Each run shall be conducted for the time and under the conditions specified in the applicable standard. For the purpose of determining compliance with an applicable standard the arithmetic mean of results of at least three runs shall apply. In the event that a sample is accidentally lost or conditions occur in which one of the runs must be discontinued because of forced shutdown, failure of an irreplaceable portion of the sample train, extreme meteorological conditions, or other circumstances beyond the owner or operator's control, compliance may, upon the Division's approval, be determined using the arithmetic mean of the results of the two other runs.

Nothing in this section shall abrogate the Division's authority to conduct its own performance test(s) if so warranted.

d. Upset Conditions and Breakdowns

Upset conditions, as defined, shall not be deemed to be in violation of the Colorado regulations, provided that the Division is notified as soon as possible, but no later than two (2) hours after the start of the next working day, followed by a written notice to the Division explaining the cause of the occurrence and that proper action has been or is being taken to correct the conditions causing the violation and to prevent such excess emission in the future.

e. Circumvention Clause

A person shall not build, erect, install, or use any article, machine, equipment, condition, or any contrivance, the use of which, without resulting in a reduction in the total release of air pollutants to the atmosphere, reduces or conceals an emission which would otherwise constitute a violation of this regulation. No person shall circumvent this regulation by using more openings than is considered normal practice by the industry or activity in question.

f. Compliance Certifications

For the purpose of submitting compliance certifications or establishing whether or not a person has violated or is in violation of any standard in the Colorado State Implementation Plan, nothing in the Colorado State Implementation Plan shall preclude the use, including the exclusive use, of any credible evidence or information, relevant to whether a source would have been in compliance with applicable requirements if the appropriate performance or compliance test or procedure had been performed. Evidence that has the effect of making any relevant standard or permit term more stringent shall not be credible for proving a violation of the standard or permit term.

g. Affirmative Defense Provision for Excess Emissions During Startup and Shutdown

An affirmative defense is provided to owners and operators for civil penalty actions for excess emissions during periods of startup and shutdown. To establish the affirmative defense and to be relieved of a civil penalty in any action to enforce an applicable requirement, the owner or operator of the facility must meet the notification requirements below in a timely manner and prove by a preponderance of the evidence that:

The periods of excess emissions that occurred during startup and shutdown were short and infrequent and could not have been prevented through careful planning and design;

The excess emissions were not part of a recurring pattern indicative of inadequate design, operation or maintenance;

If the excess emissions were caused by a bypass (an intentional diversion of control equipment), then the bypass was unavoidable to prevent loss of life, personal injury, or severe property damage;

The frequency and duration of operation in startup and shutdown periods were minimized to the maximum extent practicable;

All possible steps were taken to minimize the impact of excess emissions on ambient air quality;

All emissions monitoring systems were kept in operation (if at all possible);

The owner or operator’s actions during the period of excess emissions were documented by properly signed, contemporaneous operating logs or other relevant evidence; and,

At all times, the facility was operated in a manner consistent with good practices for minimizing emissions. This subparagraph is intended solely to be a factor in determining whether an affirmative defense is available to an owner or operator, and shall not constitute an additional applicable requirement.

The owner or operator of the facility experiencing excess emissions during startup and shutdown shall notify the Division verbally as soon as possible, but no later than two (2) hours after the start of the next working day, and shall submit written quarterly notification following the initial occurrence of the excess emissions. The notification shall address the criteria set forth above.

The Affirmative Defense Provision contained in this section shall not be available to claims for injunctive relief.

The Affirmative Defense Provision does not apply to State Implementation Plan provisions or other requirements that derive from new source performance standards (NSPS) or national emissions standards for hazardous air pollutants (NESHAPS), any other federally enforceable performance standard or emission limit with an averaging time greater than twenty-four hours. In addition, an affirmative defense cannot be used by a single source or small group of sources where the excess emissions have the potential to cause an exceedance of the ambient air quality standards or Prevention of Significant Deterioration (PSD) increments.

In making any determination whether a source established an affirmative defense, the Division shall consider the information within the notification required above and any other information the Division deems necessary, which may include, but is not limited to, physical inspection of the facility and review of documentation pertaining to the maintenance and operation of process and air pollution control equipment

4. Compliance Requirements

Regulation No. 3, 5 CCR 1001-5, Part C, §§ III.C.9., V.C.11. & 16.d. and § 25-7-122.1(2), C.R.S.

a. The permittee must comply with all conditions of the Operating Permit. Any permit noncompliance relating to federally-enforceable terms or conditions constitutes a violation of the federal act, as well as the state act and Regulation No. 3. Any permit noncompliance relating to state-only terms or conditions constitutes a violation of the state act and Regulation No. 3, shall be enforceable pursuant to state law, and shall not be enforceable by citizens under § 304 of the federal act. Any such violation of the federal act, the state act or regulations implementing either statute is grounds for enforcement action, for permit termination, revocation and reissuance or modification or for denial of a permit renewal application.

b. It shall not be a defense for a permittee in an enforcement action or a consideration in favor of a permittee in a permit termination, revocation or modification action or action denying a permit renewal application that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of the permit.

c. The permit may be modified, revoked, reopened, and reissued, or terminated for cause. The filing of any request by the permittee for a permit modification, revocation and reissuance, or termination, or any notification of planned changes or anticipated noncompliance does not stay any permit condition, except as provided in §§ X. and XI. of Regulation No. 3, Part C.

d. The permittee shall furnish to the Air Pollution Control Division, within a reasonable time as specified by the Division, any information that the Division may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit. Upon request, the permittee shall also furnish to the Division copies of records required to be kept by the permittee, including information claimed to be confidential. Any information subject to a claim of confidentiality shall be specifically identified and submitted separately from information not subject to the claim.

e. Any schedule for compliance for applicable requirements with which the source is not in compliance at the time of permit issuance shall be supplemental, and shall not sanction noncompliance with, the applicable requirements on which it is based.

f. For any compliance schedule for applicable requirements with which the source is not in compliance at the time of permit issuance, the permittee shall submit, at least every 6 months unless a more frequent period is specified in the applicable requirement or by the Air Pollution Control Division, progress reports which contain the following:

(i) dates for achieving the activities, milestones, or compliance required in the schedule for compliance, and dates when such activities, milestones, or compliance were achieved; and

(ii) an explanation of why any dates in the schedule of compliance were not or will not be met, and any preventive or corrective measures adopted.

g. The permittee shall not knowingly falsify, tamper with, or render inaccurate any monitoring device or method required to be maintained or followed under the terms and conditions of the Operating Permit.

5. Emergency Provisions

Regulation No. 3, 5 CCR 1001-5, Part C, § VII.

An emergency means any situation arising from sudden and reasonably unforeseeable events beyond the control of the source, including acts of God, which situation requires immediate corrective action to restore normal operation, and that causes the source to exceed the technology-based emission limitation under the permit due to unavoidable increases in emissions attributable to the emergency. "Emergency" does not include noncompliance to the extent caused by improperly designed equipment, lack of preventative maintenance, careless or improper operation, or operator error. An emergency constitutes an affirmative defense to an enforcement action brought for noncompliance with a technology-based emission limitation if the permittee demonstrates, through properly signed, contemporaneous operating logs, or other relevant evidence that:

a. an emergency occurred and that the permittee can identify the cause(s) of the emergency;

b. the permitted facility was at the time being properly operated;

c. during the period of the emergency the permittee took all reasonable steps to minimize levels of emissions that exceeded the emission standards, or other requirements in the permit; and

d. the permittee submitted oral notice of the emergency to the Air Pollution Control Division no later than noon of the next working day following the emergency, and followed by written notice within one month of the time when emissions limitations were exceeded due to the emergency. This notice must contain a description of the emergency, any steps taken to mitigate emissions, and corrective actions taken.

This emergency provision is in addition to any emergency or upset provision contained in any applicable requirement.

6. Emission Standards for Asbestos

Regulation No. 8, 5 CCR 1001-10, Part B

The permittee shall not conduct any asbestos abatement activities except in accordance with the provisions of Regulation No. 8, Part B, "emission standards for asbestos."

7. Emissions Trading, Marketable Permits, Economic Incentives

Regulation No. 3, 5 CCR 1001-5, Part C, V.C.13.

No permit revision shall be required under any approved economic incentives, marketable permits, emissions trading and other similar programs or processes for changes that are specifically provided for in the permit.

8. Fee Payment

C.R.S. §§ 25-7-114.1(6) and 25-7-114.7

a. The permittee shall pay an annual emissions fee in accordance with the provisions of C.R.S. § 25-7-114.7. A 1% per month late payment fee shall be assessed against any invoice amounts not paid in full on the 91st day after the date of invoice, unless a permittee has filed a timely protest to the invoice amount.

b. The permittee shall pay a permit processing fee in accordance with the provisions of C.R.S. § 25-7-114.7. If the Division estimates that processing of the permit will take more than 30 hours, it will notify the permittee of its estimate of what the actual charges may be prior to commencing any work exceeding the 30 hour limit.

c. The permittee shall pay an APEN fee in accordance with the provisions of C.R.S. § 25-7-114.1(6) for each APEN or revised APEN filed.

9. Fugitive Particulate Emissions

Regulation No. 1, 5 CCR 1001-3, III.D.1.

The permittee shall employ such control measures and operating procedures as are necessary to minimize fugitive particulate emissions into the atmosphere, in accordance with the provisions of Regulation No. 1, III.D.1.

10. Inspection and Entry

Regulation No. 3, 5 CCR 1001-5, Part C, V.C.16.b.

Upon presentation of credentials and other documents as may be required by law, the permittee shall allow the Air Pollution Control Division, or any authorized representative, to perform the following:

a. enter upon the permittee's premises where an Operating Permit source is located, or emissions-related activity is conducted, or where records must be kept under the terms of the permit;

b. have access to, and copy, at reasonable times, any records that must be kept under the conditions of the permit;

c. inspect at reasonable times any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under the Operating Permit;

d. sample or monitor at reasonable times, for the purposes of assuring compliance with the Operating Permit or applicable requirements, any substances or parameters.

11. Minor Permit Modifications

Regulation No. 3, 5 CCR 1001-5, Part C, X. & XI.

The permittee shall submit an application for a minor permit modification before making the change requested in the application. The permit shield shall not extend to minor permit modifications.

12. New Source Review

Regulation No. 3, 5 CCR 1001-5, Part B

The permittee shall not commence construction or modification of a source required to be reviewed under the New Source Review provisions of Regulation No. 3, Part B, without first receiving a construction permit.

13. No Property Rights Conveyed

Regulation No. 3, 5 CCR 1001-5, Part C, V.C.11.d.

This permit does not convey any property rights of any sort, or any exclusive privilege.

14. Odor

Regulation No. 2, 5 CCR 1001-4, Part A

As a matter of state law only, the permittee shall comply with the provisions of Regulation No. 2 concerning odorous emissions.

15. Off-Permit Changes to the Source

Regulation No. 3, 5 CCR 1001-5, Part C, XII.B.

The permittee shall record any off-permit change to the source that causes the emissions of a regulated pollutant subject to an applicable requirement, but not otherwise regulated under the permit, and the emissions resulting from the change, including any other data necessary to show compliance with applicable ambient air quality standards. The permittee shall provide contemporaneous notification to the Air Pollution Control Division and to the Environmental Protection Agency at the addresses listed in Appendix D of this Permit. The permit shield shall not apply to any off-permit change.

16. Opacity

Regulation No. 1, 5 CCR 1001-3, I., II.

The permittee shall comply with the opacity emissions limitation set forth in Regulation No. 1, I.-II.

17. Open Burning

Regulation No. 9, 5 CCR 1001-11

The permittee shall obtain a permit from the Division for any regulated open burning activities in accordance with provisions of Regulation No. 1, II.C.1.

18. Ozone Depleting Compounds

Regulation No. 15, 5 CCR 1001-17

The permittee shall comply with the provisions of Regulation No. 15 concerning emissions of ozone depleting compounds. Sections I., II.C., II.D., III. IV., and V. of Regulation No. 15 shall be enforced as a matter of state law only.

19. Permit Expiration and Renewal

Regulation No. 3, 5 CCR 1001-5, Part C, III.B.6., IV.C., V.C.2.

a. The permit term shall be five (5) years. The permit shall expire at the end of its term. Permit expiration terminates the permittee's right to operate unless a timely and complete renewal application is submitted.

b. Applications for renewal shall be submitted at least twelve months, but not more than 18 months, prior to the expiration of the Operating Permit. An application for permit renewal may address only those portions of the permit that require revision, supplementing, or deletion, incorporating the remaining permit terms by reference from the previous permit. A copy of any materials incorporated by reference must be included with the application.

20. Portable Sources

Regulation No. 3, 5 CCR 1001-5, Part C, II.D.

Portable Source permittees shall notify the Air Pollution Control Division at least 10 days in advance of each change in location.

21. Prompt Deviation Reporting

Regulation No. 3, 5 CCR 1001-5, Part C, § V.C.7.b.

The permittee shall promptly report any deviation from permit requirements, including those attributable to upset conditions as defined in the permit, the probable cause of such deviations, and any corrective actions or preventive measures taken.

"Prompt" is defined as follows:

a. Any definition of "prompt" or a specific timeframe for reporting deviations provided in an underlying applicable requirement as identified in this permit; or

b. Where the underlying applicable requirement fails to address the time frame for reporting deviations, reports of deviations will be submitted based on the following schedule:

(i) For emissions of a hazardous air pollutant or a toxic air pollutant (as identified in the applicable regulation) that continue for more than an hour in excess of permit requirements, the report shall be made within 24 hours of the occurrence;

(ii) For emissions of any regulated air pollutant, excluding a hazardous air pollutant or a toxic air pollutant that continue for more than two hours in excess of permit requirements, the report shall be made within 48 hours; and

(iii) For all other deviations from permit requirements, the report shall be submitted every six (6) months, except as otherwise specified by the Division in the permit in accordance with paragraph 22.d. below.

c. If any of the conditions in paragraphs b.i or b.ii above are met, the source shall notify the Division by telephone (303-692-3155) or facsimile (303-782-0278) based on the timetables listed above. *[Explanatory note: Notification by telephone or facsimile must specify that this notification is a deviation report for an Operating Permit.]* A written notice, certified consistent with General Condition 2.a. above (Certification Requirements), shall be submitted within 10 working days of the occurrence. All deviations reported under this section shall also be identified in the 6-month report required above.

"Prompt reporting" does not constitute an exception to the requirements of "Emergency Provisions" for the purpose of avoiding enforcement actions.

22. Record Keeping and Reporting Requirements

Regulation No. 3, 5 CCR 1001-5, Part A, § II.; Part C, §§ V.C.6., V.C.7.

a. Unless otherwise provided in the source specific conditions of this Operating Permit, the permittee shall maintain compliance monitoring records that include the following information:

(i) date, place as defined in the Operating Permit, and time of sampling or measurements;

(ii) date(s) on which analyses were performed;

(iii) the company or entity that performed the analysis;

(iv) the analytical techniques or methods used;

(v) the results of such analysis; and

(vi) the operating conditions at the time of sampling or measurement.

b. The permittee shall retain records of all required monitoring data and support information for a period of at least five (5) years from the date of the monitoring sample, measurement, report or application. Support information, for this purpose, includes all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by the Operating Permit. With prior approval of the Air Pollution Control Division, the permittee may maintain any of the above records in a computerized form.

c. Permittees must retain records of all required monitoring data and support information for the most recent twelve (12) month period, as well as compliance certifications for the past five (5) years on-site at all times. A permittee shall make available for the Air Pollution Control Division's review all other records of required monitoring data and support information required to be retained by the permittee upon 48 hours advance notice by the Division.

d. The permittee shall submit to the Air Pollution Control Division all reports of any required monitoring at least every six (6) months, unless an applicable requirement, the compliance assurance monitoring rule, or the Division requires submission on a more frequent basis. All instances of deviations from any permit requirements must be clearly identified in such reports.

e. The permittee shall file an Air Pollutant Emissions Notice ("APEN") prior to constructing, modifying, or altering any facility, process, activity which constitutes a stationary source from which air pollutants are or are to be emitted, unless such source is exempt from the APEN filing requirements of Regulation No. 3, Part A, § II.D. A revised APEN shall be filed annually whenever a significant change in emissions, as defined in Regulation No. 3, Part A, § II.C.2., occurs; whenever there is a change in owner or operator of any facility, process, or activity; whenever new control equipment is installed; whenever a different type of control equipment replaces an existing type of control equipment; whenever a permit limitation must be modified; or before the APEN expires. An APEN is valid for a period of five years. The five-year period recommences when a revised APEN is received by the Air Pollution Control Division. Revised APENs shall be submitted no later than 30 days before the five-year term expires. Permittees submitting revised APENs to inform the Division of a change in actual emission rates must do so by April 30 of the following year. Where a permit revision is required, the revised APEN must be filed along with a request for permit revision. APENs for changes in control equipment must be submitted before the change occurs. Annual fees are based on the most recent APEN on file with the Division.

23. Reopenings for Cause

Regulation No. 3, 5 CCR 1001-5, Part C, XIII.

a. The Air Pollution Control Division shall reopen, revise, and reissue Operating Permits; permit reopenings and reissuance shall be processed using the procedures set forth in Regulation No. 3, Part C, § III., except that proceedings to reopen and reissue permits affect only those parts of the permit for which cause to reopen exists.

b. The Division shall reopen a permit whenever additional applicable requirements become applicable to a major source with a remaining permit term of three or more years, unless the effective date of the requirements is later than the date on which the permit expires, or unless a general permit is obtained to address the new requirements; whenever additional requirements (including excess emissions requirements) become applicable to an affected source under the acid rain program; whenever the Division determines the permit contains a material mistake or that inaccurate statements were made in establishing the emissions standards or other terms or conditions of the permit; or whenever the Division determines that the permit must be revised or revoked to assure compliance with an applicable requirement.

c. The Division shall provide 30 days' advance notice to the permittee of its intent to reopen the permit, except that a shorter notice may be provided in the case of an emergency.

d. The permit shield shall extend to those parts of the permit that have been changed pursuant to the reopening and reissuance procedure.

24. Section 502(b)(10) Changes

Regulation No. 3, 5 CCR 1001-5, Part C, XII.A.

The permittee shall provide a minimum 7-day advance notification to the Air Pollution Control Division and to the Environmental Protection Agency at the addresses listed in Appendix D of this Permit. The permittee shall attach a copy of each such notice given to its Operating Permit.

25. Severability Clause

Regulation No. 3, 5 CCR 1001-5, Part C, V.C.10.

In the event of a challenge to any portion of the permit, all emissions limits, specific and general conditions, monitoring, record keeping and reporting requirements of the permit, except those being challenged, remain valid and enforceable.

26. Significant Permit Modifications

Regulation No. 3, 5 CCR 1001-5, Part C, III.B.2.

The permittee shall not make a significant modification required to be reviewed under Regulation No. 3, Part B ("Construction Permit" requirements) without first receiving a construction permit. The permittee shall submit a complete Operating Permit application or application for an Operating Permit revision for any new or modified source within twelve months of commencing operation, to the address listed in Item 1 in Appendix D of this permit. If the permittee chooses to use the "Combined Construction/Operating Permit" application procedures of Regulation No. 3, Part C, then the Operating Permit must be received prior to commencing construction of the new or modified source.

27. Special Provisions Concerning the Acid Rain Program

Regulation No. 3, 5 CCR 1001-5, Part C, V.C.1.b. & 8

a. Where an applicable requirement of the federal act is more stringent than an applicable requirement of regulations promulgated under Title IV of the federal act, 40 Code of Federal Regulations (CFR) Part 72, both provisions shall be incorporated into the permit and shall be federally enforceable.

b. Emissions exceeding any allowances that the source lawfully holds under Title IV of the federal act or the regulations promulgated thereunder, 40 CFR Part 72, are expressly prohibited.

28. Transfer or Assignment of Ownership

Regulation No. 3, 5 CCR 1001-5, Part C, II.C.

No transfer or assignment of ownership of the Operating Permit source will be effective unless the prospective owner or operator applies to the Air Pollution Control Division on Division-supplied Administrative Permit Amendment forms, for reissuance of the existing Operating Permit. No administrative permit shall be complete until a written agreement containing a specific date for transfer of permit, responsibility, coverage, and liability between the permittee and the prospective owner or operator has been submitted to the Division.

29. Volatile Organic Compounds

Regulation No. 7, 5 CCR 1001-9, III & V.

a. For sources located in an ozone non-attainment area or the Denver Metro Attainment Maintenance Area, all storage tank gauging devices, anti-rotation devices, accesses, seals, hatches, roof drainage systems, support structures, and pressure relief valves shall be maintained and operated to prevent detectable vapor loss except when opened, actuated, or used for necessary and proper activities (e.g. maintenance). Such opening, actuation, or use shall be limited so as to minimize vapor loss.

Detectable vapor loss shall be determined visually, by touch, by presence of odor, or using a portable hydrocarbon analyzer. When an analyzer is used, detectable vapor loss means a VOC concentration exceeding 10,000 ppm. Testing shall be conducted as in Regulation No. 7, Section VIII.C.3.

Except when otherwise provided by Regulation No. 7, all volatile organic compounds, excluding petroleum liquids, transferred to any tank, container, or vehicle compartment with a capacity exceeding 212 liters (56 gallons), shall be transferred using submerged or bottom filling equipment. For top loading, the fill tube shall reach within six inches of the bottom of the tank compartment. For bottom-fill operations, the inlet shall be flush with the tank bottom.

b. The permittee shall not dispose of volatile organic compounds by evaporation or spillage unless Reasonably Available Control Technology (RACT) is utilized.

30. Wood Stoves and Wood burning Appliances

Regulation No. 4, 5 CCR 1001-6

The permittee shall comply with the provisions of Regulation No. 4 concerning the advertisement, sale, installation, and use of wood stoves and wood burning appliances.

OPERATING PERMIT APPENDICES

*DISCLAIMER:

None of the information found in these Appendices shall be considered to be State or Federally enforceable, except as otherwise provided in the permit, and is presented to assist the source, permitting authority, inspectors, and citizens.

APPENDIX A - Inspection Information

Directions to Plant:

The facility is located in Golden at 4525 Indiana Street.

Safety Equipment Required:

Eye Protection
Hearing Protection

Facility Plot Plan:

Figure 1 (following page) shows the plot plan as submitted on December 22, 1995 with the source's Title V Operating Permit Application.

List of Insignificant Activities:

The following list of insignificant activities was provided by the source to assist in the understanding of the facility layout. Since there is no requirement to update such a list, activities may have changed since the last filing.

Laboratories
Research and Development Activities
Fuel Burning Equipment less than or equal to 5 MMBtu/hr
Chemical Storage Tanks, Containers and Areas
Diesel Fuel and Fuel Oil Storage Tanks
Fuel Burning Equipment less than or equal to 10 MMBtu/hr used for space heating
Landscaping and site housekeeping devices $\leq$10 hp
Butane, propane or LPG storage vessels < 60,000 gallons
Venting of compressed natural gas, butane or propane gas cylinder < 1 gallon
Lubricating oil storage tanks < 40,000 gallons
Disturbance of surface area for purposes of land development, which does not exceed 25 acres and which does not exceed 6 months in duration

APPENDIX B - Reporting Requirements and Definitions

with codes ver 2/20/07

Please note that, pursuant to 113(c)(2) of the federal Clean Air Act, any person who knowingly:

(A) makes any false material statement, representation, or certification in, or omits material information from, or knowingly alters, conceals, or fails to file or maintain any notice, application, record, report, plan, or other document required pursuant to the Act to be either filed or maintained (whether with respect to the requirements imposed by the Administrator or by a State);

(B) fails to notify or report as required under the Act; or

(C) falsifies, tampers with, renders inaccurate, or fails to install any monitoring device or method required to be maintained or followed under the Act shall, upon conviction, be punished by a fine pursuant to title 18 of the United States Code, or by imprisonment for not more than 2 years, or both. If a conviction of any person under this paragraph is for a violation committed after a first conviction of such person under this paragraph, the maximum punishment shall be doubled with respect to both the fine and imprisonment.

The permittee must comply with all conditions of this operating permit. Any permit noncompliance constitutes a violation of the Act and is grounds for enforcement action; for permit termination, revocation and reissuance, or modification; or for denial of a permit renewal application.

The Part 70 Operating Permit program requires three types of reports to be filed for all permits.
All required reports must be certified by a responsible official.

Report #1: Monitoring Deviation Report (due at least every six months)

For purposes of this operating permit, the Division is requiring that the monitoring reports are due every six months unless otherwise noted in the permit. All instances of deviations from permit monitoring requirements must be clearly identified in such reports.

For purposes of this operating permit, monitoring means any condition determined by observation, by data from any monitoring protocol, or by any other monitoring which is required by the permit as well as the recordkeeping associated with that monitoring. This would include, for example, fuel use or process rate monitoring, fuel analyses, and operational or control device parameter monitoring.

Report #2: Permit Deviation Report (must be reported "promptly")

In addition to the monitoring requirements set forth in the permits as discussed above, each and every requirement of the permit is subject to deviation reporting. The reports must address deviations from permit requirements, including those attributable to malfunctions as defined in this Appendix, the probable cause of such deviations, and any corrective actions or preventive measures taken. All deviations from any term or condition of the permit are required to be summarized or referenced in the annual compliance certification.

For purposes of this operating permit, "malfunction" shall refer to both emergency conditions and malfunctions. Additional discussion on these conditions is provided later in this Appendix.

For purposes of this operating permit, the Division is requiring that the permit deviation reports are due as set forth in General Condition 21. Where the underlying applicable requirement contains a definition of prompt or otherwise specifies a time frame for reporting deviations, that definition or time frame shall govern. For example, quarterly Excess Emission Reports required by an NSPS or Regulation No. 1, Section IV.

In addition to the monitoring deviations discussed above, included in the meaning of deviation for the purposes of this operating permit are any of the following:

(1) A situation where emissions exceed an emission limitation or standard contained in the permit;

(2) A situation where process or control device parameter values demonstrate that an emission limitation or standard contained in the permit has not been met;

(3) A situation in which observations or data collected demonstrates noncompliance with an emission limitation or standard or any work practice or operating condition required by the permit; or,

(4) A situation in which an excursion or exceedance as defined in 40CFR Part 64 (the Compliance Assurance Monitoring (CAM) Rule) has occurred. (only if the emission point is subject to CAM)

For reporting purposes, the Division has combined the Monitoring Deviation Report with the Permit Deviation Report. All deviations shall be reported using the following codes:

1 = Standard:	When the requirement is an emission limit or standard
2 = Process:	When the requirement is a production/process limit
3 = Monitor:	When the requirement is monitoring
4 = Test:	When the requirement is testing
5 = Maintenance:	When required maintenance is not performed
6 = Record:	When the requirement is recordkeeping
7 = Report:	When the requirement is reporting
8 = CAM:	A situation in which an excursion or exceedance as defined in 40CFR Part 64 (the Compliance Assurance Monitoring (CAM) Rule) has occurred.

9 = Other: When the deviation is not covered by any of the above categories

Report #3: Compliance Certification (annually, as defined in the permit)

Submission of compliance certifications with terms and conditions in the permit, including emission limitations, standards, or work practices, is required not less than annually.

Compliance Certifications are intended to state the compliance status of each requirement of the permit over the certification period. They must be based, at a minimum, on the testing and monitoring methods specified in the permit that were conducted during the relevant time period. In addition, if the owner or operator knows of other material information (i.e. information beyond required monitoring that has been specifically assessed in relation to how the information potentially affects compliance status), that information must be identified and addressed in the compliance certification. The compliance certification must include the following:

- The identification of each term or condition of the permit that is the basis of the certification;
- Whether or not the method(s) used by the owner or operator for determining the compliance status with each permit term and condition during the certification period was the method(s) specified in the permit. Such methods and other means shall include, at a minimum, the methods and means required in the permit. If necessary, the owner or operator also shall identify any other material information that must be included in the certification to comply with section 113(c)(2) of the Federal Clean Air Act, which prohibits knowingly making a false certification or omitting material information;
- The status of compliance with the terms and conditions of the permit, and whether compliance was continuous or intermittent. The certification shall identify each deviation and take it into account in the compliance certification. Note that not all deviations are considered violations.[1]
- Such other facts as the Division may require, consistent with the applicable requirements to which the source is subject, to determine the compliance status of the source.

The Certification shall also identify as possible exceptions to compliance any periods during which compliance is required and in which an excursion or exceedance as defined under 40 CFR Part 64 (the Compliance Assurance Monitoring (CAM) Rule) has occurred. (only for emission points subject to CAM)

[1] For example, given the various emissions limitations and monitoring requirements to which a source may be subject, a deviation from one requirement may not be a deviation under another requirement which recognizes an exception and/or special circumstances relating to that same event.

Note the requirement that the certification shall identify each deviation and take it into account in the compliance certification. Previously submitted deviation reports, including the deviation report submitted at the time of the annual certification, may be referenced in the compliance certification.

Startup, Shutdown, Malfunctions and Emergencies,

Understanding the application of Startup, Shutdown, Malfunctions and Emergency Provisions, is very important in both the deviation reports and the annual compliance certifications.

Startup, Shutdown, and Malfunctions

Please note that exceedances of some New Source Performance Standards (NSPS) and Maximum Achievable Control Technology (MACT) standards that occur during Startup, Shutdown or Malfunctions may not be considered to be non-compliance since emission limits or standards often do not apply unless specifically stated in the NSPS. Such exceedances must, however, be reported as excess emissions per the NSPS/MACT rules and would still be noted in the deviation report. In regard to compliance certifications, the permittee should be confident of the information related to those deviations when making compliance determinations since they are subject to Division review. The concepts of Startup, Shutdown and Malfunctions also exist for Best Available Control Technology (BACT) sources, but are not applied in the same fashion as for NSPS and MACT sources.

Emergency Provisions

Under the Emergency provisions of Part 70 certain operational conditions may act as an affirmative defense against enforcement action if they are properly reported.

DEFINITIONS

Malfunction (NSPS) means any sudden, infrequent, and not reasonably preventable failure of air pollution control equipment, process equipment, or a process to operate in a normal or usual manner. Failures that are caused in part by poor maintenance or careless operation are not malfunctions.

Malfunction (SIP) means any sudden and unavoidable failure of air pollution control equipment or process equipment or unintended failure of a process to operate in a normal or usual manner. Failures that are primarily caused by poor maintenance, careless operation, or any other preventable upset condition or preventable equipment breakdown shall not be considered malfunctions.

Emergency means any situation arising from sudden and reasonably unforeseeable events beyond the control of the source, including acts of God, which situation requires immediate corrective action to restore normal operation, and that causes the source to exceed a technology-based emission limitation under the permit, due to unavoidable increases in emissions attributable to the emergency. An emergency shall not include noncompliance to the extent caused by improperly designed equipment, lack of preventative maintenance, careless or improper operation, or operator error.

APPENDIX B: Monitoring and Permit Deviation Report - Part I

1. Following is the **required** format for the Monitoring and Permit Deviation report to be submitted to the Division as set forth in General Condition 21. The Table below must be completed for all equipment or processes for which specific Operating Permit terms exist.

2. Part II of this Appendix B shows the format and information the Division will require for describing periods of monitoring and permit deviations, or malfunction or emergency conditions as indicated in the Table below. One Part II Form must be completed for each Deviation. Previously submitted reports (e.g. EER's or malfunctions) may be referenced and the form need not be filled out in its entirety.

FACILITY NAME: Ball Metal Beverage Container Corp.
OPERATING PERMIT NO: 95OPJE111
REPORTING PERIOD:_____(see first page of the permit for specific reporting period and dates)

Operating Permit Unit ID	Unit Description	Deviations noted During Period?[1]		Deviation Code[2]	Malfunction /Emergency Condition Reported During Period?	
		YES	NO		YES	NO
F001	Facility-Wide Limitations					
P001	One (1) Cleaver Brooks, Model: CB700-177, S/N: L-56001, Natural Gas Fired Boiler, Rated At 7,323,000 Btu Per Hour.					
P002	One (1) Eclipse, Model: Emg 52, S/N: 391, Natural Gas Fired Boiler, Rated At 5,210,000 Btu Per Hour. Consumption Of Natural Gas Included In Plant-Wide Natural Gas Consumption.					

Operating Permit Unit ID	Unit Description	Deviations noted During Period?[1]		Deviation Code[2]	Malfunction /Emergency Condition Reported During Period?	
		YES	NO		YES	NO
P003	Solvent Cleaners: Four (4) Small Cold Solvent Parts Washers, Make, Model, And S/Ns: Not Available, Usage: Approx 80 Gal / Year Each One (1) Ultra Sonic Clean Tank, S/N MTC 050524A 0805-5549, Model No. MTC 050524A, Usage: Approx 250 Gal / Year One (1) Ultra Sonic Clean Tank, Make, Model and S/N Not Available, Usage: Approx 55 Gal / Year Eight (8) 1 to 5 Gallon Lidded Containers of Solvent, Usage: Approx 4,000 Gal / Year Total					
P004	Line No. 1 Internal Coating System: Six (6) Stolle, Model, And S/Ns: Not Available, Internal Coating Spray Machines.					
P005	Line No. 2 Internal Coating System: Six (6) Stolle, Model, And S/Ns: Not Available, Internal Coating Spray Machines.					
P006	One (1) Feco, Model: Not Available, S/N: 15392, Natural Gas Fired Oven, Rated At 7,500,000 Btu Per Hour, For Curing Of Internal Coatings.					
P007	Line No. 3 Internal Coating / Curing System: Nine (9) Stolle, Model, And S/Ns: Not Available, Design Rate: Not Available, Internal Coating Spray Machines. One (1) One (1) HeatTek, Model: Custom Design, S/N: 2246, Natural Gas Fired Oven, For Curing Of Internal Coatings.					

Operating Permit Unit ID	Unit Description	Deviations noted During Period?[1]		Deviation Code[2]	Malfunction /Emergency Condition Reported During Period?	
		YES	NO		YES	NO
P008	Line No. 1 Printing And External Coating System: One (1) Rutherford, Model: Cmp-800/Cd2, S/N: 13818, Decorating Printer-Overvarnish-Bottom Coat Machine. One (1) Ross, Model: Not Available, S/N: C74923-1, Natural Gas Fired Oven, For Curing Of External Coatings.					
P009	Line No. 2 Printing And External Coating System: One (1) Rutherford, Model: Cmp-800/Cd2, S/N:13711, Decorating Printer-Overvarnish-Bottom Coat Machine. One (1) Ross, Model: Not Available, S/N: C74923-2, Natural Gas Fired Oven, For Curing Of External Coatings.					
P010	Line No. 3 Printing And External Coating System: One (1) Rutherford, Model: 5cd2, S/N: 14402, Decorating Printer-Overvarnish-Machine. One (1) International Thermal Systems Natural Gas Fired Oven, Model: Sigma 6, S/N: 12768, For Curing Of External Coatings. One (1) Ultraviolet High Solids Bottom Coating Applicator, Model and S/N Not Available, for Applying Bottom Coating. One (1) Ultraviolet Light Curing Oven, Model and S/N Not Available, for Curing of UV Bottom Coating.					

Operating Permit Unit ID	Unit Description	Deviations noted During Period?[1]		Deviation Code[2]	Malfunction /Emergency Condition Reported During Period?	
		YES	NO		YES	NO
P011	Twelve (12) Conversion Presses: Twelve (12) Minster, Model: and S/N Not Available, Conversion Presses					
P012	Twenty four (24) End Compound Liners: Twenty four (24) Preferred, Model and S/N Not Available, End Compound Liners					
P013	Four (4) Mist Eliminators to Control Oil Mist Emissions: Kirk And Blum, Model: Om-18, S/M: C8219-5, For Lines 1 And 2 bodymakers. Kirk And Blum, Model: Om-8, S/N: 8218-6, For Line 3 bodymakers. Cincinnati/Pride, Model: Unknown, S/N: Unknown, For Line 3 wet can elevators. Ohio Blow Pipe, Model BANOIL 795-317, S/N: 1197-357, For Lines 1 and 2 wet can elevators.					
P014	Storage Tanks For Storage Of VOC Containing Materials: Three (3) Fixed Roof Tanks, 5,300 Gallon Each, For Storage Of Internal Coatings.					
P015	Storage Tank For Storage Of VOC Containing Materials: One (1) Fixed Roof Tank, 14,000 Gallon Capacity, For Storage Of Overvarnish.					

Operating Permit Unit ID	Unit Description	Deviations noted During Period?[1]		Deviation Code[2]	Malfunction /Emergency Condition Reported During Period?	
		YES	NO		YES	NO
P016	System For Control Of Volatile Organic Compounds Emissions: One (1) MegTec, Model: CleanSwitch 250-95, S/N: 116154, Natural Gas Supplemented Regenerative Thermal Oxidizer For Destruction Of Volatile Organic Compounds From Various Emission Sources.					
P017	One (1) OSI, Model: Custom, S/N: 6514, Natural Gas Fired Oven, Rated At 5,000,000 Btu Per Hour, For Drying Of Washed Cans					
General Conditions						
Insignificant Activities						

[1] See previous discussion regarding what is considered to be a deviation. Determination of whether or not a deviation has occurred shall be based on a reasonable inquiry using readily available information.

[2] Use the following entries, as appropriate

1 = Standard: When the requirement is an emission limit or standard
2 = Process: When the requirement is a production/process limit
3 = Monitor: When the requirement is monitoring
4 = Test: When the requirement is testing
5 = Maintenance: When required maintenance is not performed
6 = Record: When the requirement is recordkeeping
7 = Report: When the requirement is reporting
8 = CAM: A situation in which an excursion or exceedance as defined in 40CFR Part 64 (the Compliance Assurance Monitoring (CAM) Rule) has occurred.
9 = Other: When the deviation is not covered by any of the above categories

APPENDIX B: Monitoring and Permit Deviation Report - Part II

FACILITY NAME: Ball Metal Beverage Container Corp.
OPERATING PERMIT NO: 95OPJE111
REPORTING PERIOD:

Is the deviation being claimed as an: Emergency _____ Malfunction_____ N/A
(For NSPS/MACT) Did the deviation occur during: Startup _____ Shutdown _____ Malfunction _____
Normal Operation _____

OPERATING PERMIT UNIT IDENTIFICATION:

Operating Permit Condition Number Citation

Explanation of Period of Deviation

Duration (start/stop date & time)

Action Taken to Correct the Problem

Measures Taken to Prevent a Reoccurrence of the Problem

Dates of Malfunctions/Emergencies Reported (if applicable)

Deviation Code _____ Division Code QA: _____

SEE EXAMPLE ON THE NEXT PAGE

EXAMPLE

FACILITY NAME: Acme Corp.
OPERATING PERMIT NO: 96OPZZXXX
REPORTING PERIOD: 1/1/04 - 6/30/06

Is the deviation being claimed as an: Emergency _____ Malfunction __XX____ N/A

(For NSPS/MACT) Did the deviation occur during: Startup _____ Shutdown _____ Malfunction
Normal Operation _____

OPERATING PERMIT UNIT IDENTIFICATION:

Asphalt Plant with a Scrubber for Particulate Control - Unit XXX

Operating Permit Condition Number Citation

Section II, Condition 3.1 - Opacity Limitation

Explanation of Period of Deviation

Slurry Line Feed Plugged

Duration

START- 1730 4/10/06
END- 1800 4/10/06

Action Taken to Correct the Problem

Line Blown Out

Measures Taken to Prevent Reoccurrence of the Problem

Replaced Line Filter

Dates of Malfunction/Emergencies Reported (if applicable)

5/30/06 to A. Einstein, APCD

Deviation Code _____ Division Code QA: _____

APPENDIX B: Monitoring and Permit Deviation Report - Part III

REPORT CERTIFICATION

SOURCE NAME: Ball Metal Beverage Container Corp.

FACILITY IDENTIFICATION NUMBER: 0590010

PERMIT NUMBER: 95OPJE111

REPORTING PERIOD:_____ (see first page of the permit for specific reporting period and dates)

All information for the Title V Semi-Annual Deviation Reports must be certified by a responsible official as defined in Colorado Regulation No. 3, Part A, Section I.B.38. This signed certification document must be packaged with the documents being submitted.

STATEMENT OF COMPLETENESS

I have reviewed the information being submitted in its entirety and, based on information and belief formed after reasonable inquiry, I certify that the statements and information contained in this submittal are true, accurate and complete.

Please note that the Colorado Statutes state that any person who knowingly, as defined in Sub-Section 18-1-501(6), C.R.S., makes any false material statement, representation, or certification in this document is guilty of a misdemeanor and may be punished in accordance with the provisions of Sub-Section 25-7 122.1, C.R.S.

_____

Printed or Typed Name | Title

_____

Signature of Responsible Official | Date Signed

Note: Deviation reports shall be submitted to the Division at the address given in Appendix D of this permit. No copies need be sent to the U.S. EPA.

APPENDIX C - Required Format for Annual Compliance Certification Report

Following is the format for the Compliance Certification report to be submitted to the Division and the U.S. EPA annually based on the effective date of the permit. The Table below must be completed for all equipment or processes for which specific Operating Permit terms exist.

FACILITY NAME: Ball Metal Beverage Container Corp.

OPERATING PERMIT NO: 95OPJE111

REPORTING PERIOD:

I. Facility Status

___ During the entire reporting period, this source was in compliance with **ALL** terms and conditions contained in the Permit, each term and condition of which is identified and included by this reference. The method(s) used to determine compliance is/are the method(s) specified in the Permit.

___ With the possible exception of the deviations identified in the table below, this source was in compliance with all terms and conditions contained in the Permit, each term and condition of which is identified and included by this reference, during the entire reporting period. The method used to determine compliance for each term and condition is the method specified in the Permit, unless otherwise indicated and described in the deviation report(s). Note that not all deviations are considered violations.

Operating Permit Unit ID	Unit Description	Deviations Reported [1]		Monitoring Method per Permit?[2]		Was compliance continuous or intermittent?[3]	
		Previous	Current	YES	NO	Continuous	Intermittent
F001	Facility-Wide Limitations						
P001	One (1) Cleaver Brooks, Model: CB700-177, S/N: L-56001, Natural Gas Fired Boiler, Rated At 7,323,000 Btu Per Hour.						
P002	One (1) Eclipse, Model: Emg 52, S/N: 391, Natural Gas Fired Boiler, Rated At						

Operating Permit Unit ID	Unit Description	Deviations Reported [1]		Monitoring Method per Permit?[2]		Was compliance continuous or intermittent?[3]	
		Previous	Current	YES	NO	Continuous	Intermittent
	5,210,000 Btu Per Hour. Consumption Of Natural Gas Included In Plant-Wide Natural Gas Consumption.						
P003	Solvent Cleaners: Four (4) Small Cold Solvent Parts Washers, Make, Model, And S/Ns: Not Available, Usage: Approx 80 Gal / Year Each One (1) Ultra Sonic Clean Tank, S/N MTC 050524A 0805-5549, Model No. MTC 050524A, Usage: Approx 250 Gal / Year One (1) Ultra Sonic Clean Tank, Make, Model and S/N Not Available, Usage: Approx 55 Gal / Year Eight (8) 1 to 5 Gallon Lidded Containers of Solvent, Usage: Approx 4,000 Gal / Year Total						
P004	Line No. 1 Internal Coating System: Six (6) Stolle, Model, And S/Ns: Not Available, Internal Coating Spray Machines.						
P005	Line No. 2 Internal						

Operating Permit Unit ID	Unit Description	Deviations Reported [1]		Monitoring Method per Permit?[2]		Was compliance continuous or intermittent?[3]	
		Previous	Current	YES	NO	Continuous	Intermittent
	Coating System: Six (6) Stolle, Model, And S/Ns: Not Available, Internal Coating Spray Machines.						
P006	One (1) Feco, Model: Not Available, S/N: 15392, Natural Gas Fired Oven, Rated At 7,500,000 Btu Per Hour, For Curing Of Internal Coatings.						
P007	Line No. 3 Internal Coating / Curing System: Nine (9) Stolle, Model, And S/Ns: Not Available, Design Rate: Not Available, Internal Coating Spray Machines. One (1) One (1) HeatTek, Model: Custom Design, S/N: 2246, Natural Gas Fired Oven, For Curing Of Internal Coatings.						
P008	Line No. 1 Printing And External Coating System: One (1) Rutherford, Model: Cmp-800/Cd2, S/N: 13818, Decorating Printer-Overvarnish-Bottom Coat						

Operating Permit Unit ID	Unit Description	Deviations Reported [1]		Monitoring Method per Permit?[2]		Was compliance continuous or intermittent?[3]	
		Previous	Current	YES	NO	Continuous	Intermittent
	Machine. One (1) Ross, Model: Not Available, S/N: C74923-1, Natural Gas Fired Oven, For Curing Of External Coatings.						
P009	Line No. 2 Printing And External Coating System: One (1) Rutherford, Model: Cmp-800/Cd2, S/N:13711, Decorating Printer-Overvarnish-Bottom Coat Machine. One (1) Ross, Model: Not Available, S/N: C74923-2, Natural Gas Fired Oven, For Curing Of External Coatings.						
P010	Line No. 3 Printing And External Coating System: One (1) Rutherford, Model: 5cd2, S/N: 14402, Decorating Printer-Overvarnish-Machine. One (1) International Thermal Systems Natural Gas Fired						

Operating Permit Unit ID	Unit Description	Deviations Reported [1]		Monitoring Method per Permit?[2]		Was compliance continuous or intermittent?[3]	
		Previous	Current	YES	NO	Continuous	Intermittent
	Oven, Model: Sigma 6, S/N: 12768, For Curing Of External Coatings. One (1) Ultraviolet High Solids Bottom Coating Applicator, Model and S/N Not Available, for Applying Bottom Coating. One (1) Ultraviolet Light Curing Oven, Model and S/N Not Available, for Curing of UV Bottom Coating.						
P011	Twelve (12) Conversion Presses: Twelve (12) Minster, Model: and S/N Not Available, Conversion Presses						
P012	Twenty four (24) End Compound Liners: Twenty four (24) Preferred, Model and S/N Not Available, End Compound Liners						
P013	Four (4) Mist Eliminators to Control Oil Mist Emissions: Kirk And Blum, Model: Om-18, S/M: C8219-5, For Lines 1 And 2						

Operating Permit Unit ID	Unit Description	Deviations Reported [1]		Monitoring Method per Permit?[2]		Was compliance continuous or intermittent?[3]	
		Previous	Current	YES	NO	Continuous	Intermittent
	bodymakers. Kirk And Blum, Model: Om-8, S/N: 8218-6, For Line 3 bodymakers. Cincinnati/Pride, Model: Unknown, S/N: Unknown, For Line 3 wet can elevators. Ohio Blow Pipe, Model BANOIL 795-317, S/N: 1197-357, For Lines 1 and 2 wet can elevators.						
P014	Storage Tanks For Storage Of VOC Containing Materials: Three (3) Fixed Roof Tanks, 5,300 Gallon Each, For Storage Of Internal Coatings.						
P015	Storage Tank For Storage Of VOC Containing Materials: One (1) Fixed Roof Tank, 14,000 Gallon Capacity, For Storage Of Overvarnish.						
P016	System For Control Of Volatile Organic Compounds Emissions: One (1) MegTec, Model: CleanSwitch 250-						

Operating Permit Unit ID	Unit Description	Deviations Reported [1]		Monitoring Method per Permit?[2]		Was compliance continuous or intermittent?[3]	
		Previous	Current	YES	NO	Continuous	Intermittent
	95, S/N: 116154, Natural Gas Supplemented Regenerative Thermal Oxidizer For Destruction Of Volatile Organic Compounds From Various Emission Sources.						
P017	One (1) OSI, Model: Custom, S/N: 6514, Natural Gas Fired Oven, Rated At 5,000,000 Btu Per Hour, For Drying Of Washed Cans						
General Conditions							
Insignificant Activities [4]							

[1] If deviations were noted in a previous deviation report , put an "X" under "previous". If deviations were noted in the current deviation report (i.e. for the last six months of the annual reporting period), put an "X" under "current". Mark both columns if both apply.

[2] Note whether the method(s) used to determine the compliance status with each term and condition was the method(s) specified in the permit. If it was not, mark "no" and attach additional information/explanation.

[3] Note whether the compliance status with of each term and condition provided was continuous or intermittent. "Intermittent Compliance" can mean either that noncompliance has occurred or that the owner or operator has data sufficient to certify compliance only on an intermittent basis. Certification of intermittent compliance therefore does not necessarily mean that any noncompliance has occurred.

NOTE:

The Periodic Monitoring requirements of the Operating Permit program rule are intended to provide assurance that even in the absence of a continuous system of monitoring the Title V source can demonstrate whether it has operated in continuous compliance for the duration of the reporting period. Therefore, if a source 1) conducts all of the monitoring and recordkeeping required in its permit, even if such activities are done periodically and

not continuously, and if 2) such monitoring and recordkeeping does not indicate non-compliance, and if 3) the Responsible Official is not aware of any credible evidence that indicates non-compliance, then the Responsible Official can certify that the emission point(s) in question were in continuous compliance during the applicable time period.

[4] Compliance status for these sources shall be based on a reasonable inquiry using readily available information.

II. Status for Accidental Release Prevention Program:

A. This facility _____ is subject _____ is not subject to the provisions of the Accidental Release Prevention Program (Section 112(r) of the Federal Clean Air Act)

B. If subject: The facility _____ is _____ is not in compliance with all the requirements of section 112(r).

1. A Risk Management Plan _____ will be _____ has been submitted to the appropriate authority and/or the designated central location by the required date.

III. Certification

All information for the Annual Compliance Certification must be certified by a responsible official as defined in Colorado Regulation No. 3, Part A, Section I.B.38. This signed certification document must be packaged with the documents being submitted.

I have reviewed this certification in its entirety and, based on information and belief formed after reasonable inquiry, I certify that the statements and information contained in this certification are true, accurate and complete.

Please note that the Colorado Statutes state that any person who knowingly, as defined in § 18-1-501(6), C.R.S., makes any false material statement, representation, or certification in this document is guilty of a misdemeanor and may be punished in accordance with the provisions of § 25-7 122.1, C.R.S.

_____

Printed or Typed Name Title

_____

Signature Date Signed

NOTE: All compliance certifications shall be submitted to the Air Pollution Control Division and to the Environmental Protection Agency at the addresses listed in Appendix D of this Permit.

APPENDIX D - Notification Addresses

1. Air Pollution Control Division

Colorado Department of Public Health and Environment
Air Pollution Control Division
Operating Permits Unit
APCD-SS-B1
4300 Cherry Creek Drive S.
Denver, CO 80246-1530

ATTN: Jim King

2. United States Environmental Protection Agency

Compliance Notifications:

Office of Enforcement, Compliance and Environmental Justice
Mail Code 8ENF-T
U.S. Environmental Protection Agency, Region VIII
1595 Wynkoop Street
Denver, CO 80202-1129

Permit Modifications, Off Permit Changes:

Office of Partnerships and Regulatory Assistance and
Air and Radiation Programs, 8P-AR
U.S. Environmental Protection Agency, Region VIII
1595 Wynkoop Street
Denver, CO 80202-1129

APPENDIX E - Permit Acronyms

Listed Alphabetically:

AIRS -	Aerometric Information Retrieval System
AP-42 -	EPA Document Compiling Air Pollutant Emission Factors
APEN -	Air Pollution Emission Notice (State of Colorado)
APCD -	Air Pollution Control Division (State of Colorado)
ASTM -	American Society for Testing and Materials
BACT -	Best Available Control Technology
BTU -	British Thermal Unit
CAA -	Clean Air Act (CAAA = Clean Air Act Amendments)
CCR -	Colorado Code of Regulations
CEM -	Continuous Emissions Monitor
CF -	Cubic Feet (SCF = Standard Cubic Feet)
CFR -	Code of Federal Regulations
CO -	Carbon Monoxide
COM -	Continuous Opacity Monitor
CRS -	Colorado Revised Statute
EF -	Emission Factor
EPA -	Environmental Protection Agency
FI -	Fuel Input Rate in Lbs/mmBtu
FR -	Federal Register
G -	Grams
Gal -	Gallon
GPM -	Gallons per Minute
HAPs -	Hazardous Air Pollutants
HP -	Horsepower
HP-HR -	Horsepower Hour (G/HP-HR = Grams per Horsepower Hour)
LAER -	Lowest Achievable Emission Rate
LBS -	Pounds
M -	Thousand
MM -	Million
MMscf -	Million Standard Cubic Feet
MMscfd -	Million Standard Cubic Feet per Day
N/A or NA -	Not Applicable
NOx -	Nitrogen Oxides
NESHAP -	National Emission Standards for Hazardous Air Pollutants
NSPS -	New Source Performance Standards
P -	Process Weight Rate in Tons/Hr
PE -	Particulate Emissions

PM -	Particulate Matter
PM_{10} -	Particulate Matter Under 10 Microns
PSD -	Prevention of Significant Deterioration
PTE -	Potential To Emit
RACT -	Reasonably Available Control Technology
SCC -	Source Classification Code
SCF -	Standard Cubic Feet
SIC -	Standard Industrial Classification
SO_2 -	Sulfur Dioxide
TPY -	Tons Per Year
TSP -	Total Suspended Particulate
VOC -	Volatile Organic Compounds

APPENDIX F - Permit Modifications

DATE OF REVISION	TYPE OF REVISION	SECTION NUMBER, CONDITION NUMBER	DESCRIPTION OF REVISION

APPENDIX G - Records Of Activities

FORMAT FOR MAINTAINING RECORDS OF ACTIVITIES / MATERIAL CONSUMPTION / THROUGHPUT / PRODUCTION AND TRACKING OF EMISSIONS OF CRITERIA AND NON-CRITERIA REPORTABLE / HAZARDOUS AIR POLLUTANTS

SEE FOLLOWING PAGE

1. INCLUDE ALL NON-CRITERIA REPORTABLE / HAZARDOUS AIR POLLUTANTS, EVEN THOSE WHICH MAY BE BELOW REPORTABLE THRESHOLDS.

2. EMISSION FACTORS MUST BE BASED ON MATERIAL SAFETY DATA SHEETS (MSDS) OR OTHER DOCUMENTS SUCH AS CERTIFIED ANALYSIS REPORTS. MOST CURRENT MSDS AND/OR VOC DATA SHEETS MUST BE AVAILABLE AT SITE.

3. 12-MONTH ROLLING TOTALS SHALL NOT EXCEED THE EMISSION LIMITS CONTAINED IN THIS PERMIT.

4. MATERIAL CONSUMED: GIVE PRODUCT NAME AND COMPLETE IDENTIFICATION.

5. EMISSION CONTROL EFFICIENCY DOCUMENTATION MUST BE AVAILABLE AT SITE.